

THE  
*Barling*  
PIPE

150th Anniversary Catalogue  
1812-1962

B. BARLING & SONS LIMITED LONDON ENGLAND

**1812 - 1962**

**GEORGE III**



**GEORGE IV**



**WILLIAM IV**



**VICTORIA**



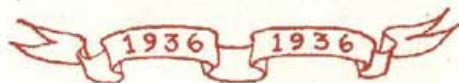
**EDWARD VII**



**GEORGE V**



**EDWARD VIII**



**GEORGE VI**



**ELIZABETH II**



## THE BARLING PIPE

During nine Reigns the Barling family have developed and perfected their craft of making the finest quality briar pipes in the world. This special 150th Anniversary Catalogue is to illustrate the fine range of briar pipes being produced in their London workshops.



## B. BARLING & SONS LTD.

108-114 PARKWAY, CAMDEN TOWN, LONDON, N.W.1

TELEPHONE: GULLIVER 4458 TELEGRAPHIC ADDRESS: BARLBRIAR, NORWEST, LONDON

BANKERS: MARTINS BANK LTD, 405 HOLLOWAY ROAD, LONDON, N.7

---



This exceptionally fine Bruyere root probably started to grow early in the 15th Century—before Christopher Columbus had set sail for America. Although this is an outstanding example of the great age attained by the slow growing root from which our pipes are made, only the very finest wood, selected for maturity and grain, is ever considered for the manufacture of the Barling Pipe.

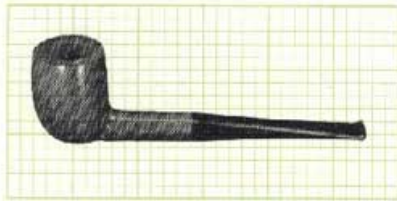
# CONTENTS

<i>Page</i>		<i>Page</i>	
4-5	Shape Chart	36	Jubilee Companion Set
6	Pipe Finishes	37	Pot Dublin
7-9	Billiard Curvet	37	Dublin Oval
10-13	Billiard Straight	38-39	Prince
14	Lovat	40-41	Canadian
15	Liverpool	42-43	Billiard Short Oval
16-18	Billiard Chubby	44-45	Bulldog
19	Billiard Slender	46	Belge
20	Display Material	47	Rhodesian
21-23	Apple	48	Bullcap
24	Pot Bevel	48	Hind Cad
25	Key to Colour Pages	49	Squash Cad
26-27	Colour Pages	50	Zulu
28	XIXth Century Pipes	50	Prince Six
29	Dublin Fancy	50	Hind Cad Six
30	Bent	51	Apple Panel
31	Bent	51	Tomato Four
32-33	Pot	51	Tomato Six
34-35	Dublin	52	Companion Cases

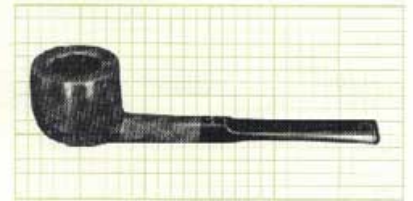


# SHAPE

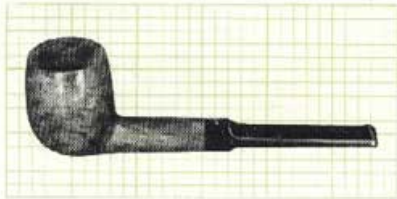
Billiard Curvet  
Pages 7-9



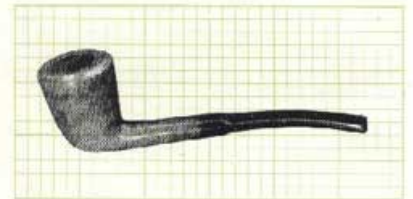
Pot Bevel  
Page 24



Billiard Straight  
Pages 10-13



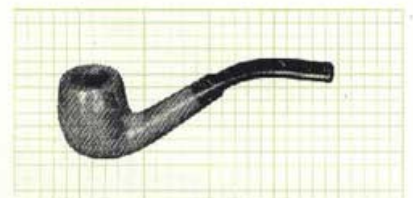
Dublin Fancy  
Page 29



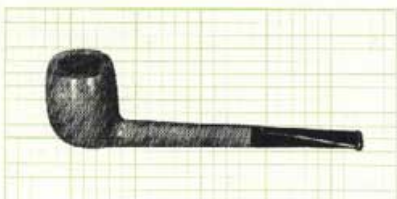
Loval  
Page 14



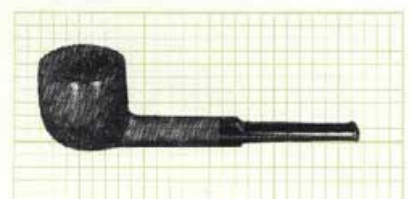
Bent  
Pages 30-31



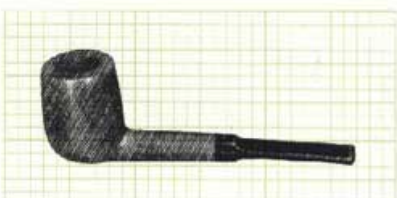
Liverpool  
Page 15



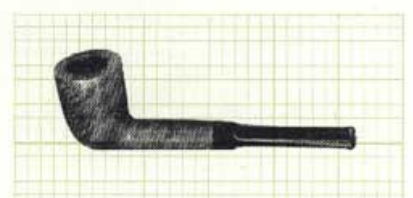
Pot  
Pages 32-33



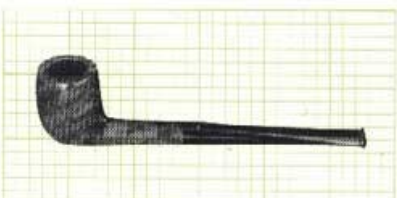
Billiard Chubby  
Pages 16-18



Dublin  
Pages 34-35



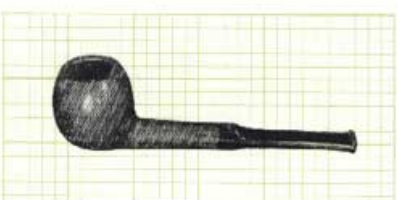
Billiard Slender  
Page 19



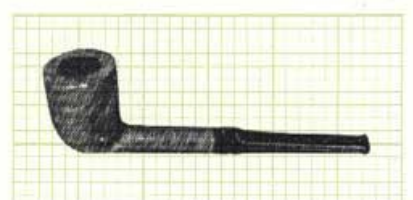
Pot Dublin  
Page 37



Apple  
Pages 21-23

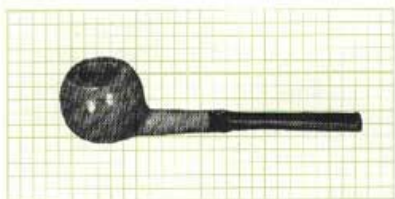


Dublin Oval  
Page 37

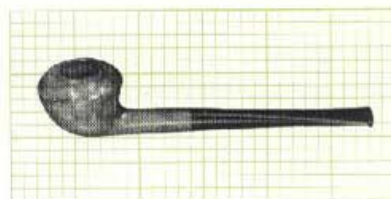


# CHART

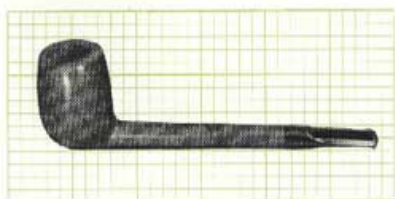
Prince  
Pages 38-39



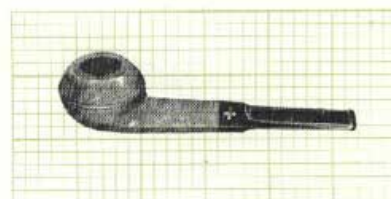
Hind Cad  
Page 48



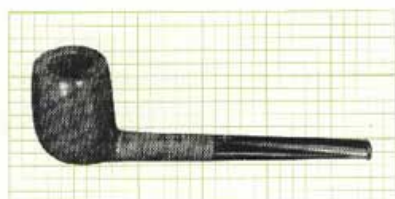
Canadian  
Pages 40-41



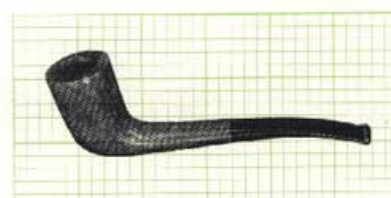
Squash Cad  
Page 49



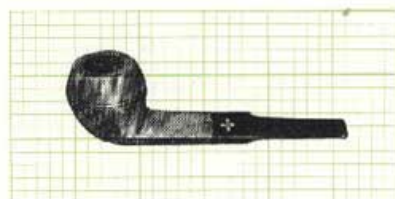
Billiard Short Oval  
Pages 42-43



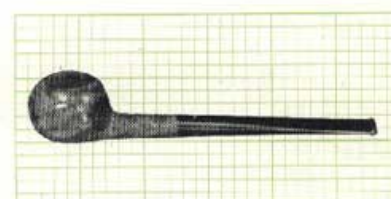
Zulu  
Page 50



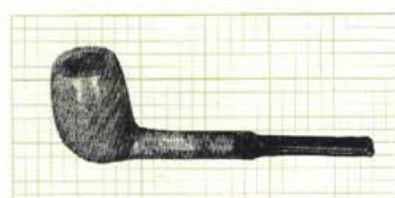
Bulldog  
Pages 44-45



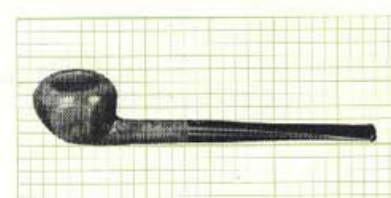
Prince Six  
Page 50



Belge  
Page 46



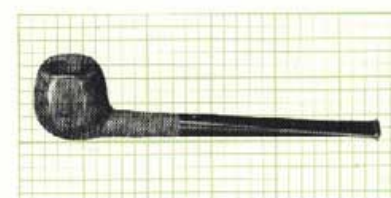
Hind Cad Six  
Page 50



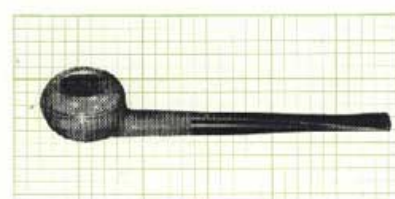
Rhodesian  
Page 47



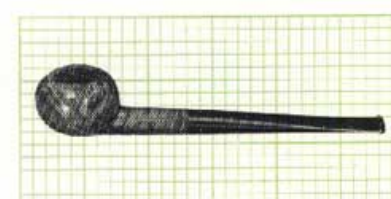
Apple Panel  
Page 51



Bulcap  
Page 48



Tomato Four  
Page 51





# THE BARLING PIPE

THROUGHOUT THE WORLD millions of pipes are being smoked each day and by far the greater proportion of these are fashioned from the root of the Common Tree Heath, the *Erica Arborea*, or, as it is more generally known, the Bruyère. This grows extensively throughout Europe, but the best root is found only in the Mediterranean countries where a combination of a very hot and a very dry climate combine to ensure extremely slow and even growth. The root is usually considered to be at its best when it is between 80 and 150 years old, and during these ages it is most sought after for the production of top quality pipes.

During our 150 years in the Pipe Manufacturing Trade we have built up an unrivalled fund of experience of the characteristics required of the Bruyère Root to enable it to be made into the high quality product that has always been associated with the name of BARLING.

After a lengthy drying and seasoning process the Bruyère Root is taken into production, and, at every stage, painstaking inspection takes place so as to ensure that the finished product shall give satisfaction to the Craftsman and delight to the Smoker. During the selection process all Pipe Bowls are sorted into the finishes which are referred to throughout this Catalogue, namely, the STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL. Two other selections are made to extract the STRAIGHT GRAINS and the PRESENTATION STRAIGHT GRAINS. However, the latter are so rare that it is impossible to make a regular supply available.

No words can adequately describe the final finish that is given to each pipe, and, for this reason, there is inserted on Pages 26 and 27 a full colour illustration showing the unrivalled excellence that is brought about by the happy partnership of fine craftsmanship and the highest quality materials.

## STANDARD

Examples of the Standard Pipes are shown in Pipe Numbers 4, 7, 11, 12 and 17 in the colour illustration. These are noted for their superbly smooth finish and excellent smoking properties, and, as such, have long been the favourite of every class of smoker.

## SANDBLAST

Many smokers prefer a pipe in which the natural grain of the wood has been exposed; this being done by means of a carefully balanced Sand Blasting process. It also has the further merits of producing a much lighter pipe, and, at the same time, exposing a greater area of wood to the air, which has a considerable cooling effect. This special process does, indeed, bring out the hidden beauty of the wood and examples are shown in Pipe Numbers 1, 6, 13 and 16 in the colour illustration.

## GUINEA GRAIN

Pipe Numbers 8, 14 and 18 in the colour illustration show examples of the carefully selected woods which are chosen for Guinea Grains. A unique polishing system adds further to their natural elegance.

## YE OLDE WOOD SPECIAL

Reference to Pipe Numbers 2, 5 and 9 in the colour illustration shows pipes of a much lighter colour. This is due to the craftsman allowing the natural finish of the wood to emerge through a special polishing process, thus bringing out the full beauty of the grain which is further enhanced by the actual smoking of the pipe.

## STRAIGHT GRAIN

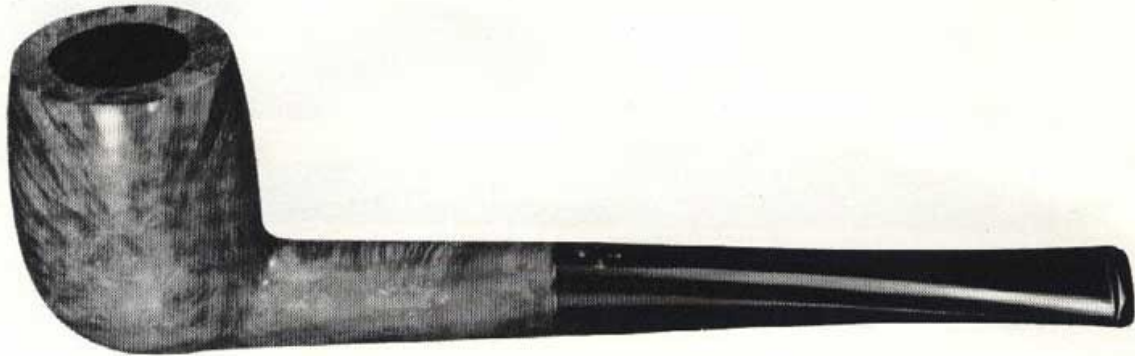
As already mentioned, Straight Grain Pipes are rarities, and, as such, are much sought after by connoisseurs. Great care is lavished on every straight grain as these unusual pipes have, in addition to their most attractive appearance, a smoking quality that brings out to the full the subtle flavours and enjoyment of good tobaccos. Pipe Number 15 in the colour illustration is an example of a straight grain.

## PRESENTATION STRAIGHT GRAIN

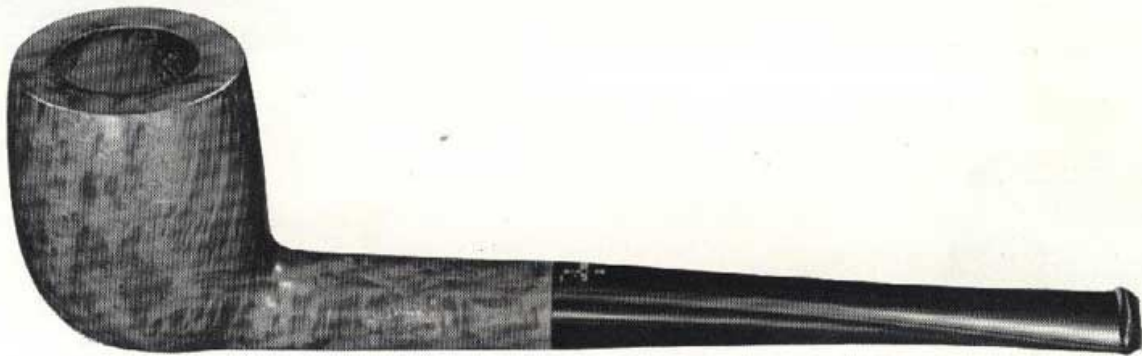
Although the perfect Straight Grain Pipe is, in itself, a rarity, we are fortunate enough to produce straight grained pipes which are unique in their excellence. They are normally sought after to serve as presentations (hence the name); although their great rarity prevents us from ever meeting all demands for this pipe. A glance at Pipe Number 10 in the colour illustration will show why this graining is so much admired.



## BILLIARD CURVET



2105



3105

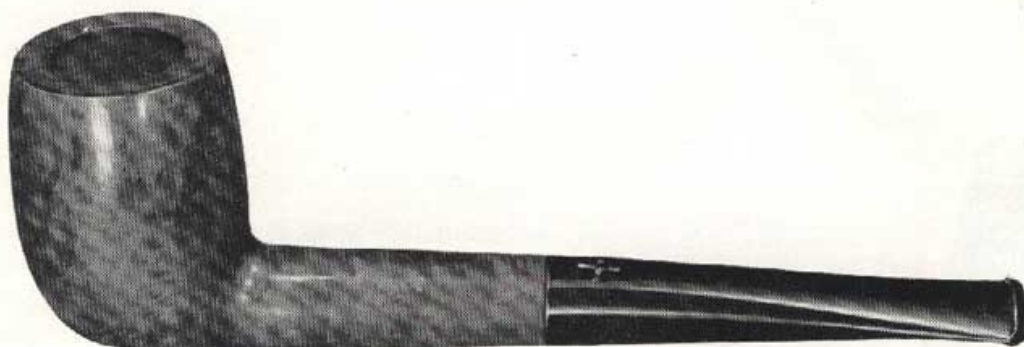


4105

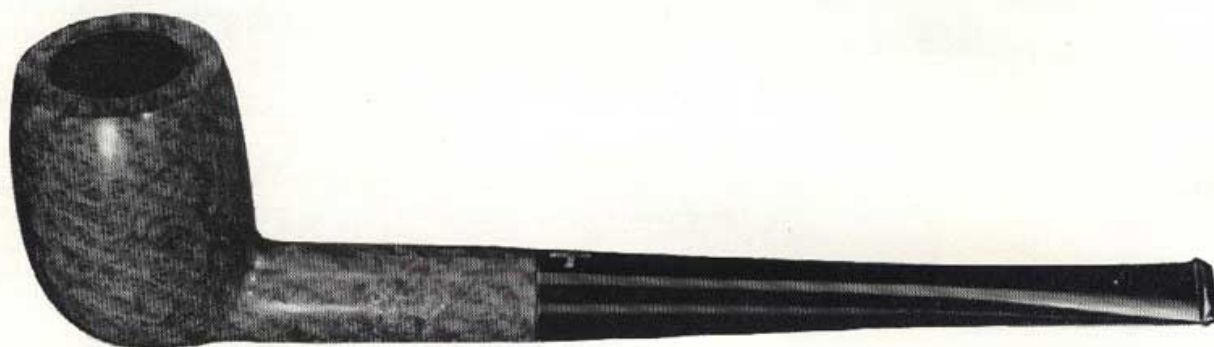
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## BILLIARD CURVET

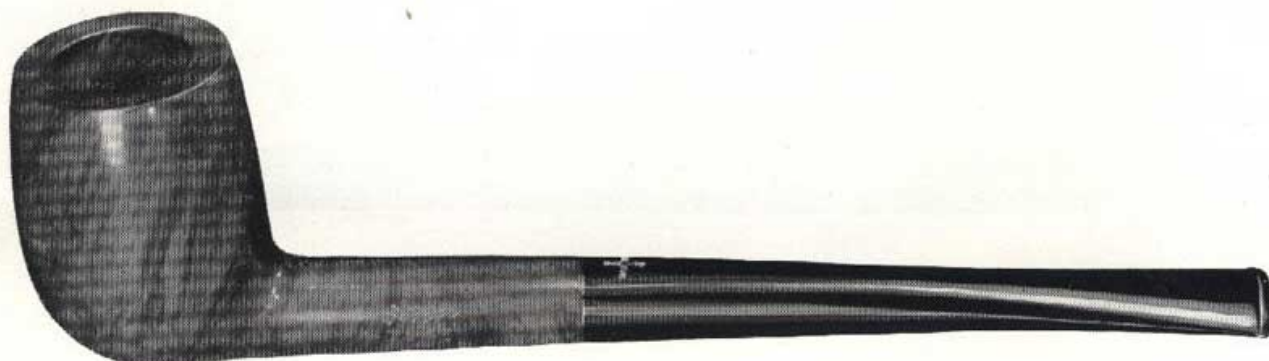
2104



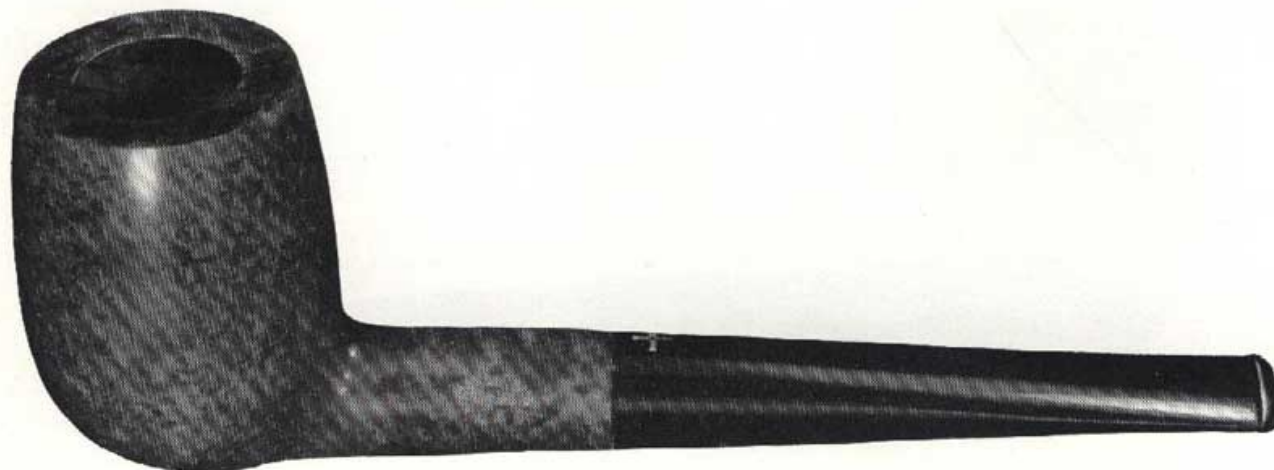
2106



3106



6106



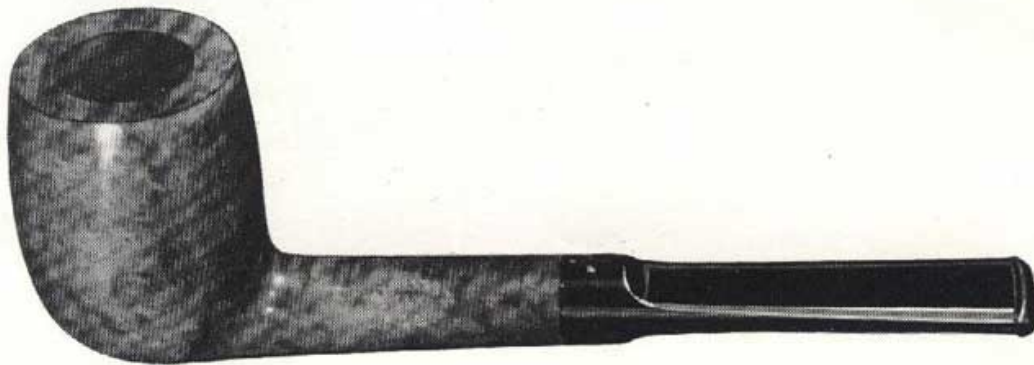
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLD WOOD SPECIAL (see page 6).



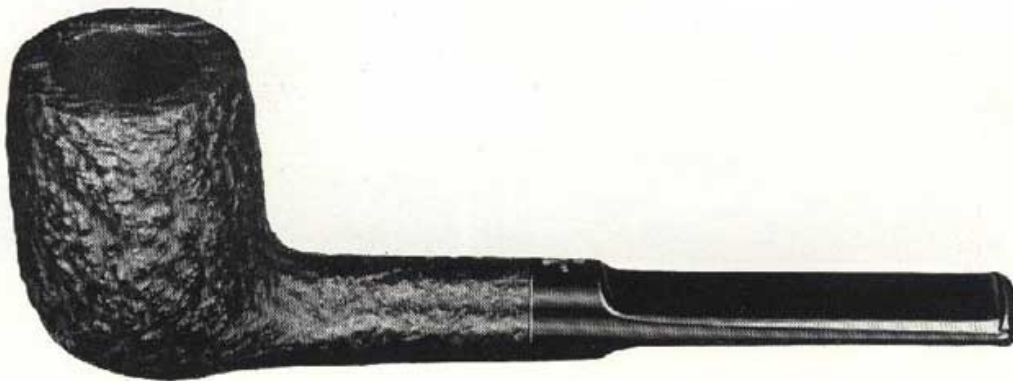
## BILLIARD CURVET



2109



3109



4109

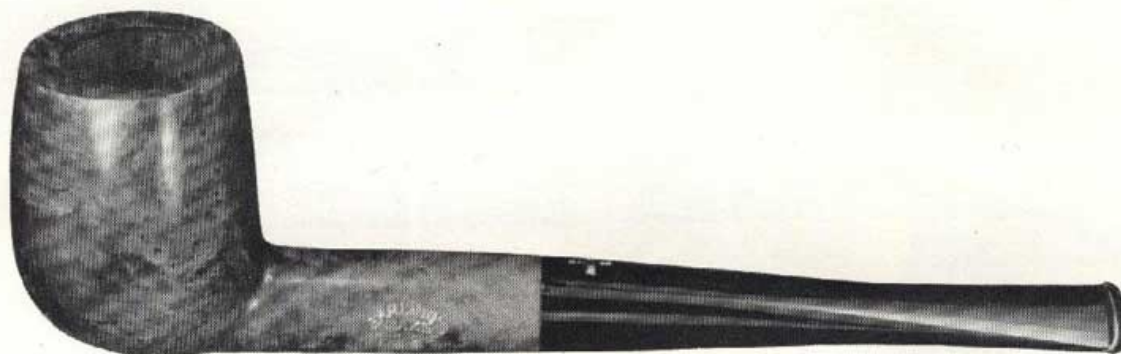


6109

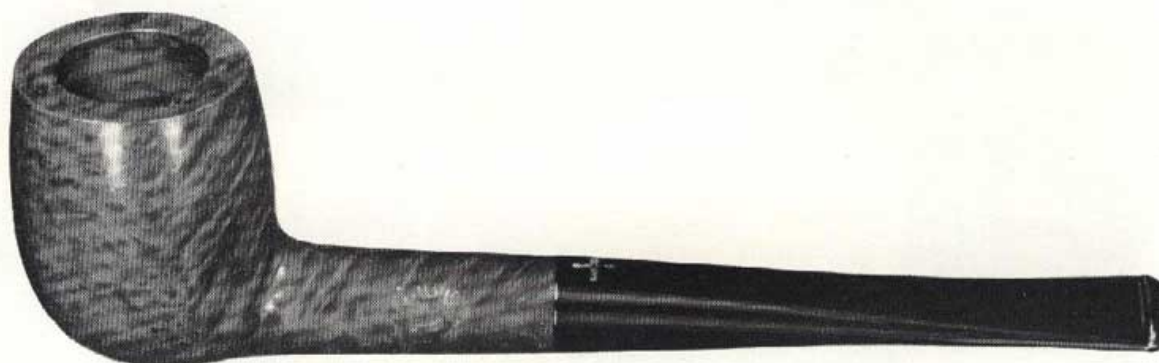
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## BILLIARD STRAIGHT

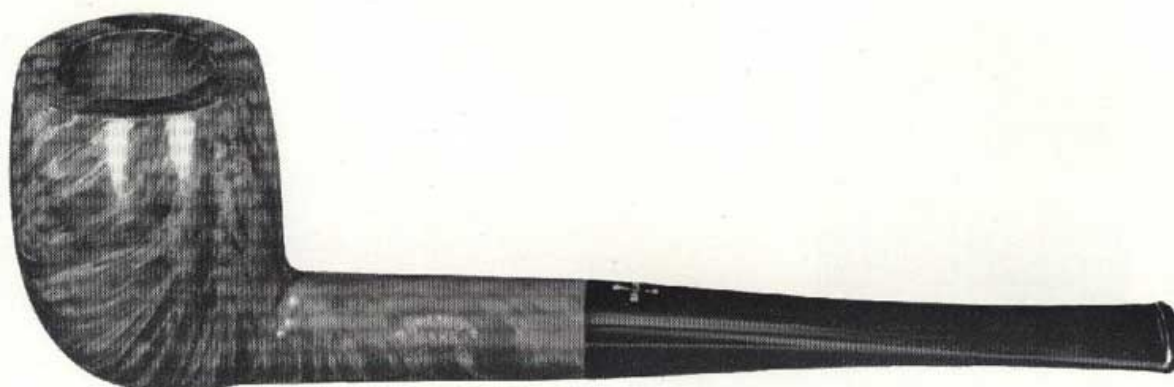
2175



3175



4175

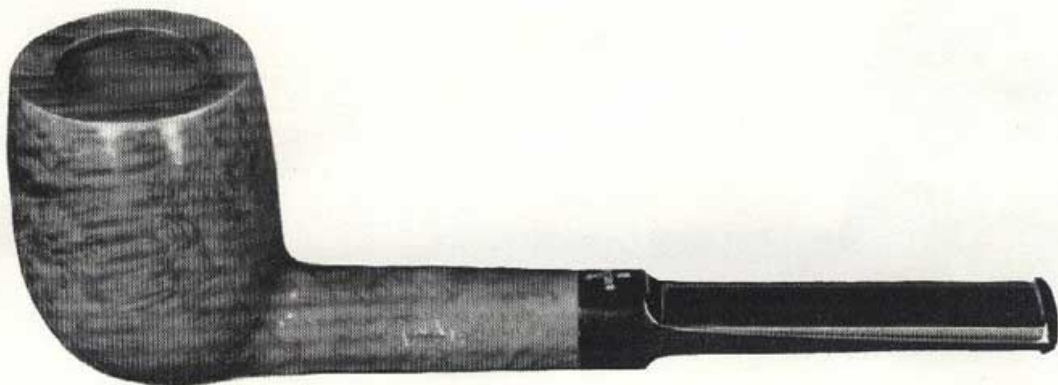


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

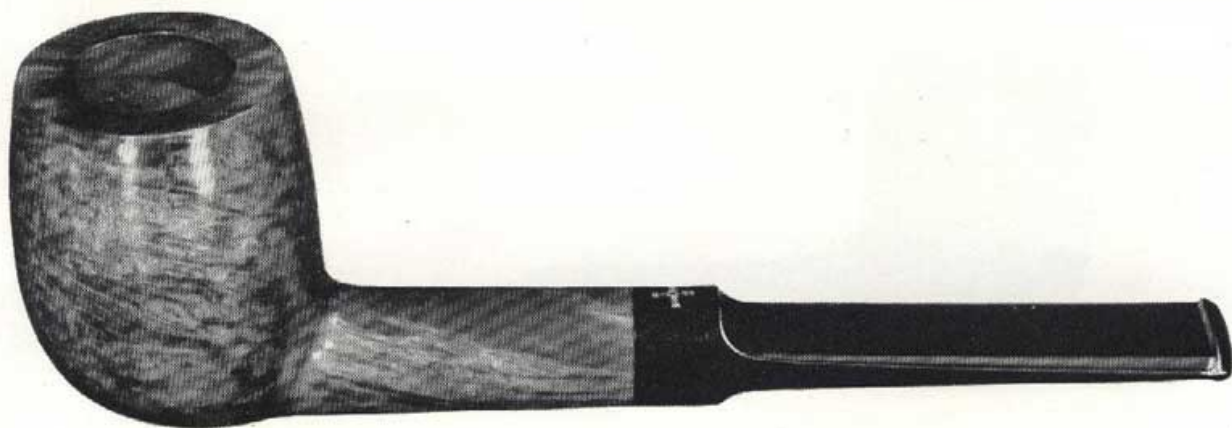


# BILLIARD STRAIGHT

4179



5179



6179

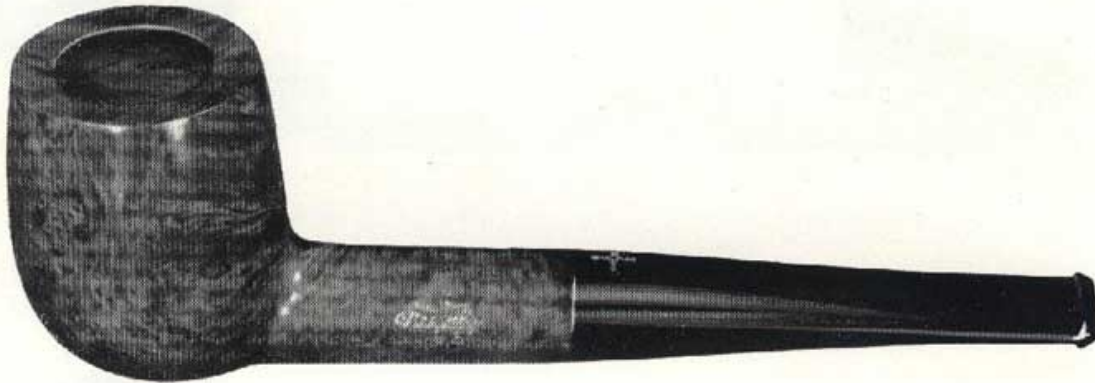


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

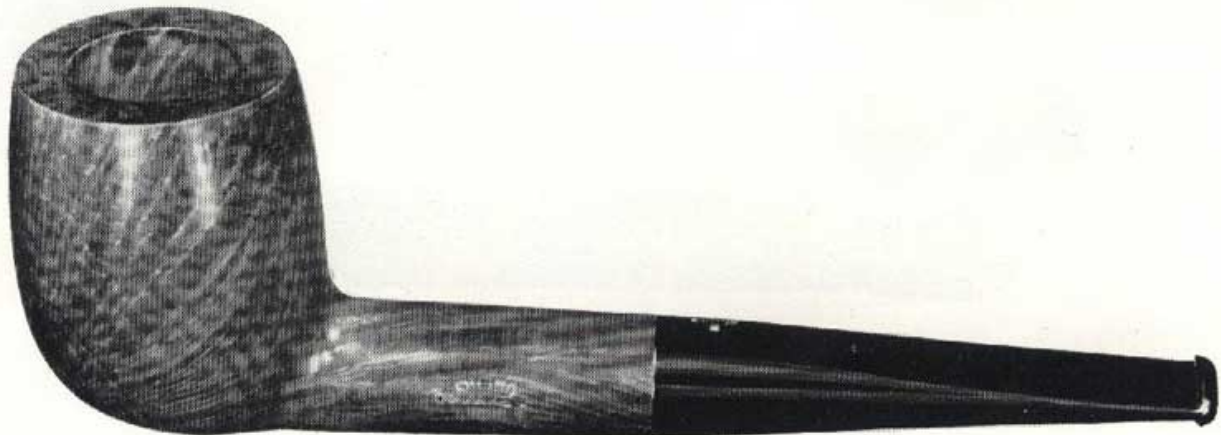
## BILLIARD STRAIGHT



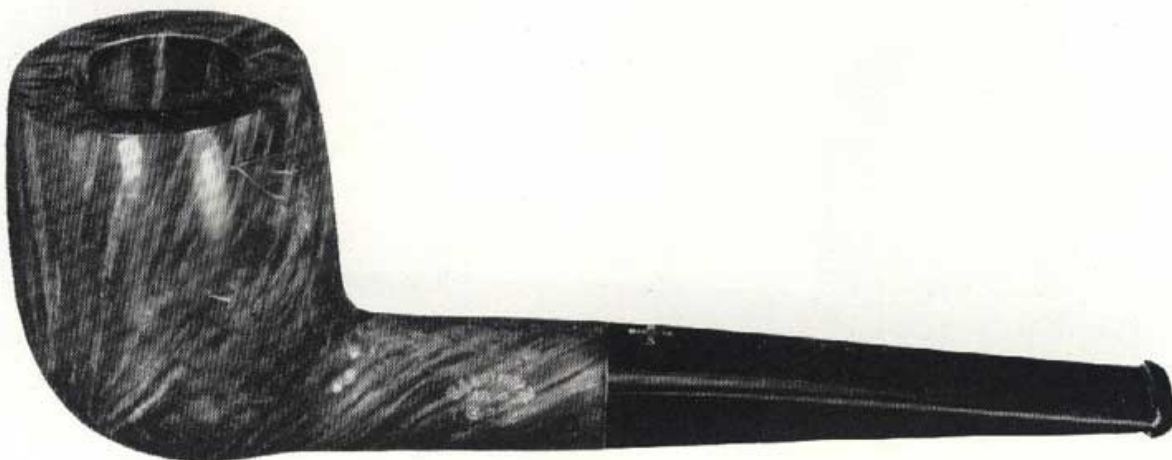
2174



3174



5174

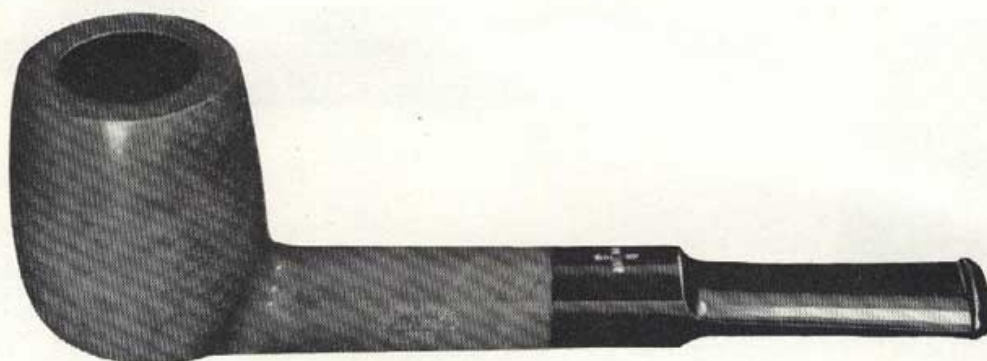


6174

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



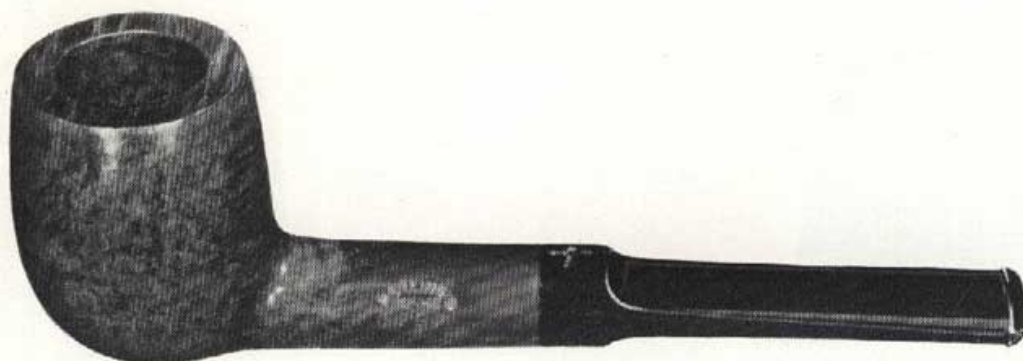
## BILLIARD STRAIGHT



2171



2179

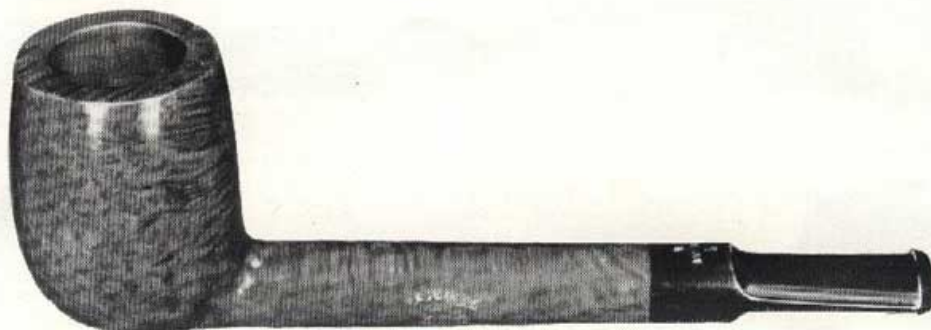


3179

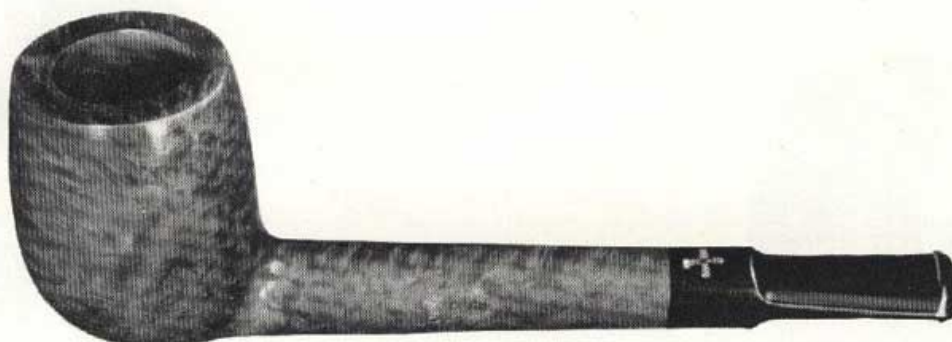
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

LOVAT

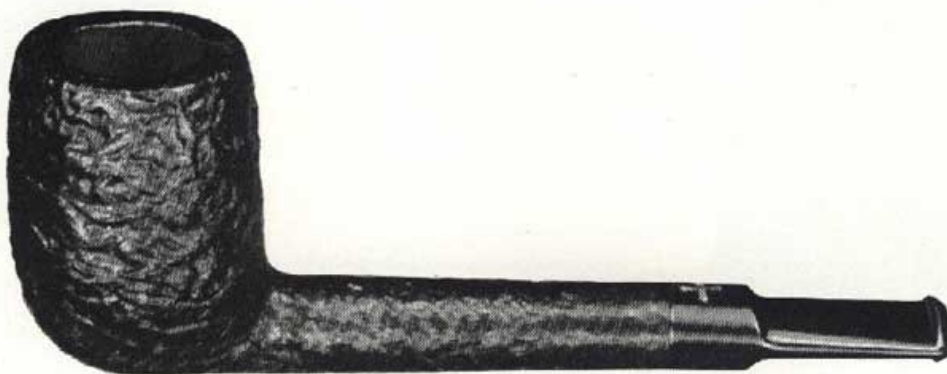
2181



3181



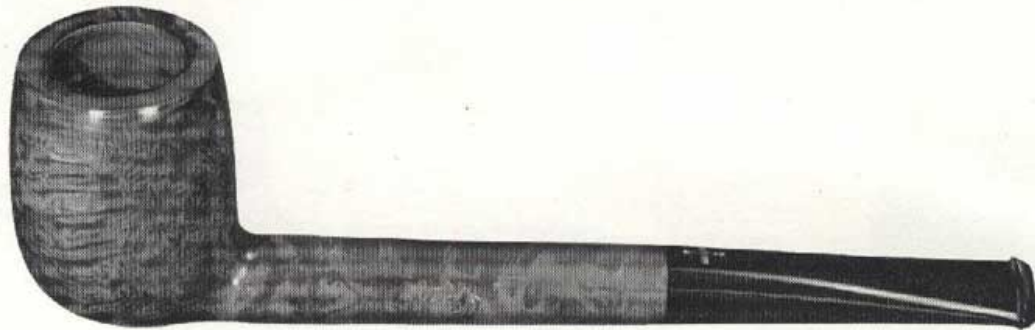
4181



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## LIVERPOOL



2184



3184

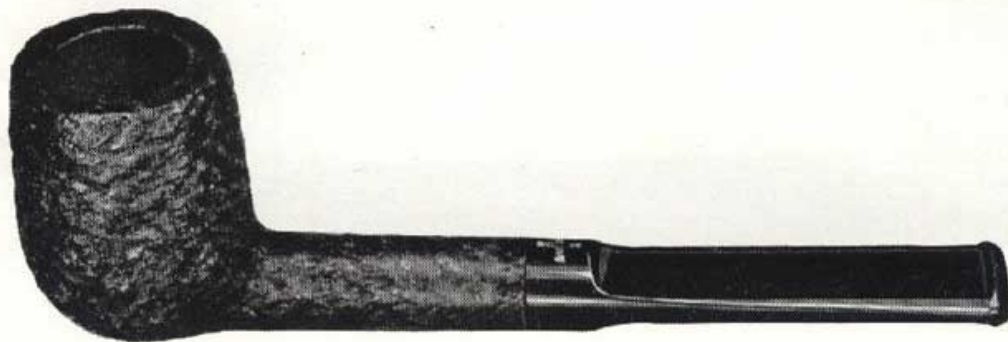


4184

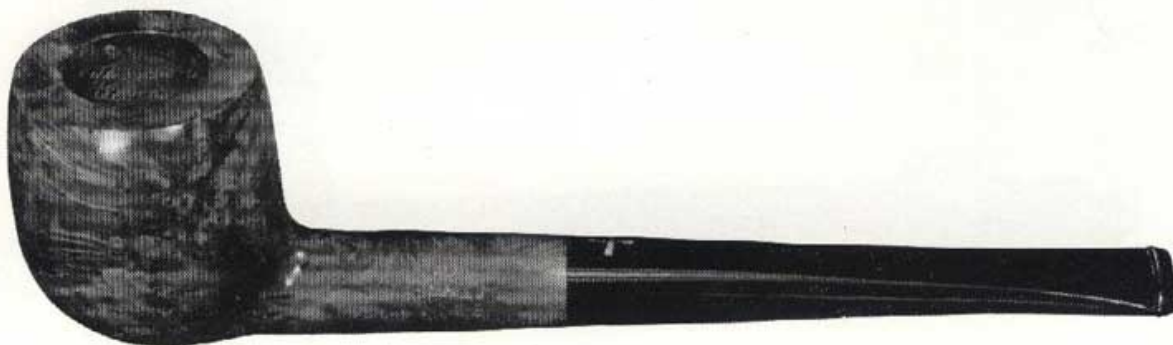
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## BILLIARD CHUBBY

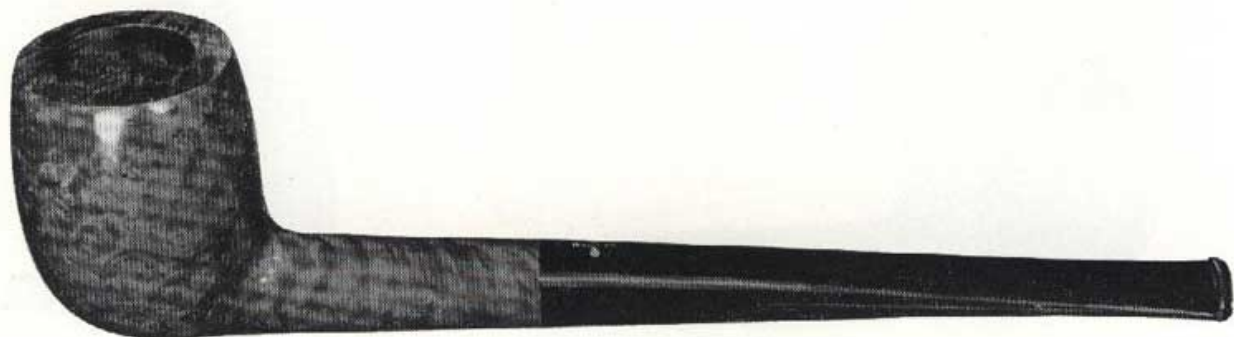
2199



3195



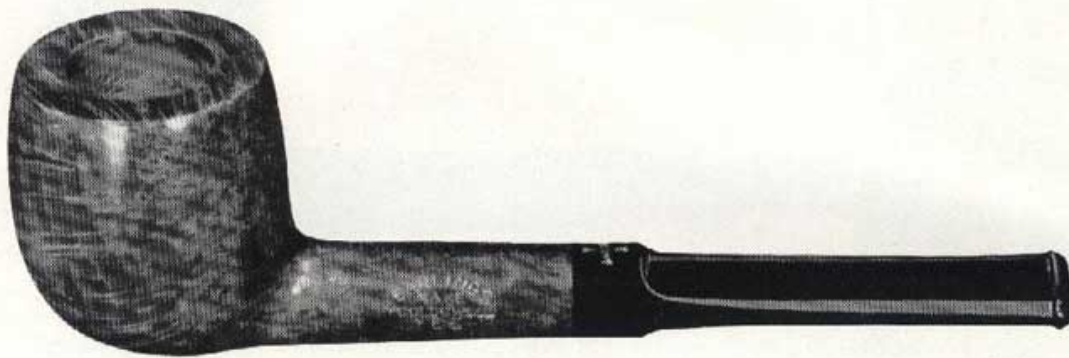
2196



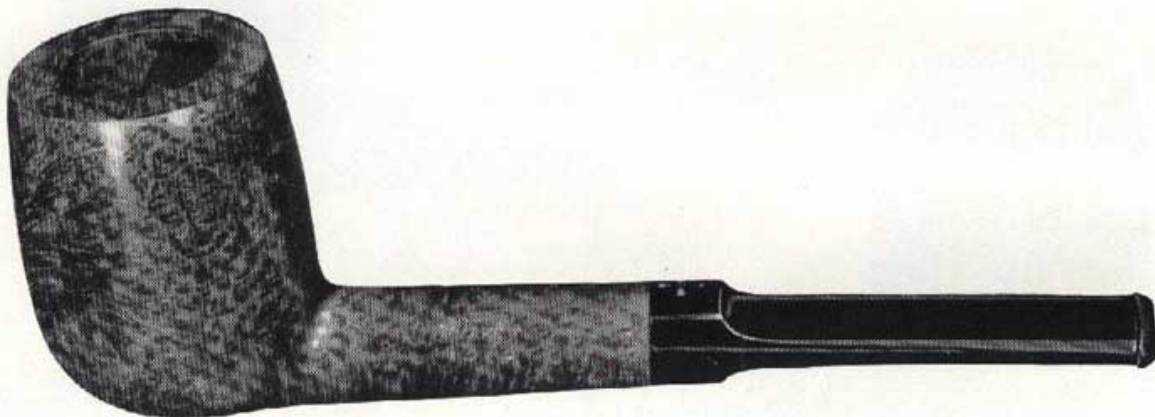
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## BILLIARD CHUBBY



3199



4199

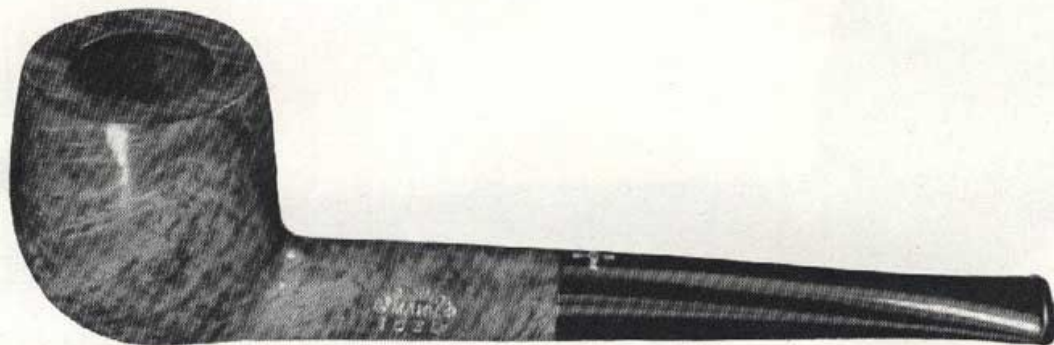


5199

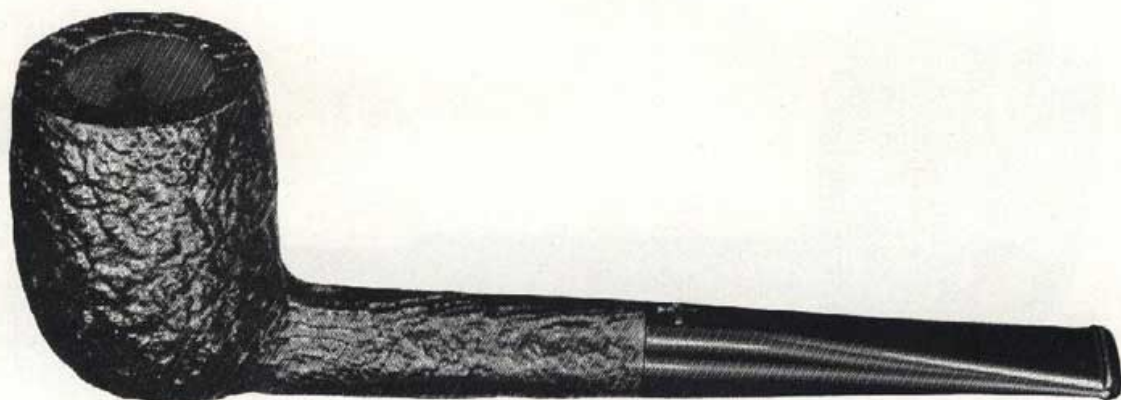
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## BILLIARD CHUBBY

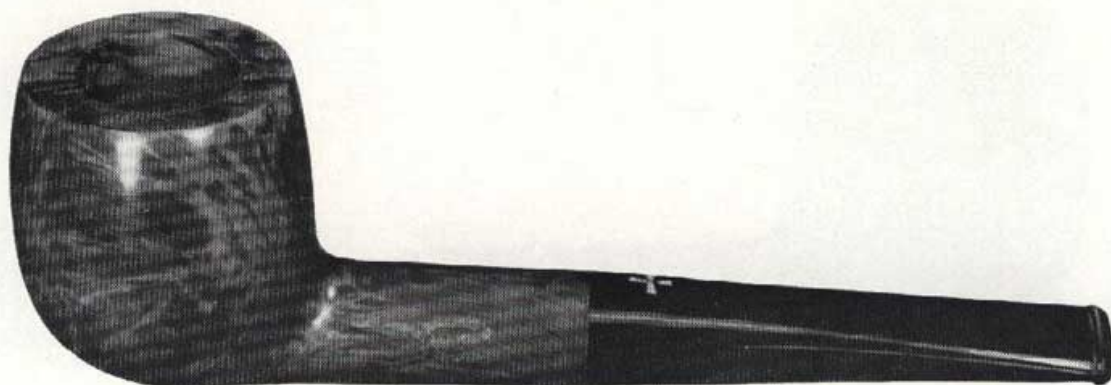
3194



4194



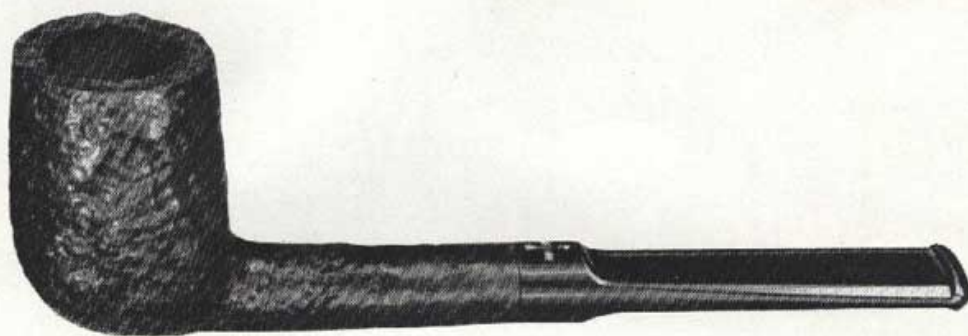
5194



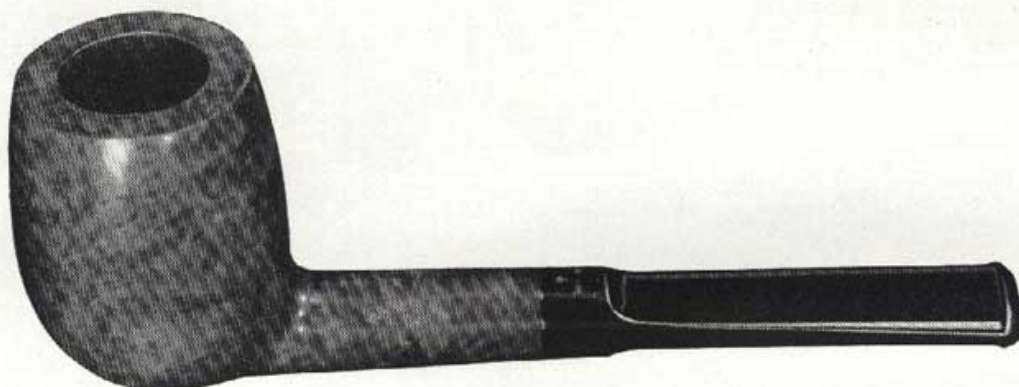
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## BILLIARD SLENDER



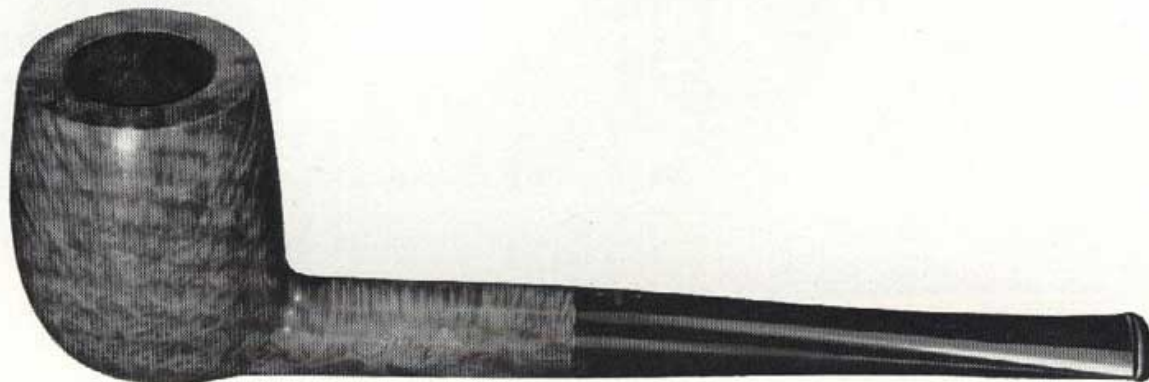
2219



4219



2216



4215

\*All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

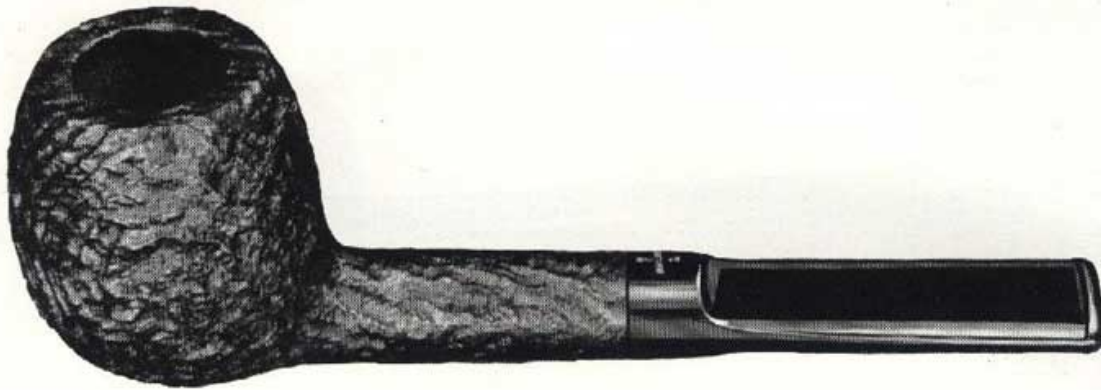




A comprehensive range of display material is always available to enable The Barling Pipe to be shown to the best advantage. A selection of typical material is illustrated above.



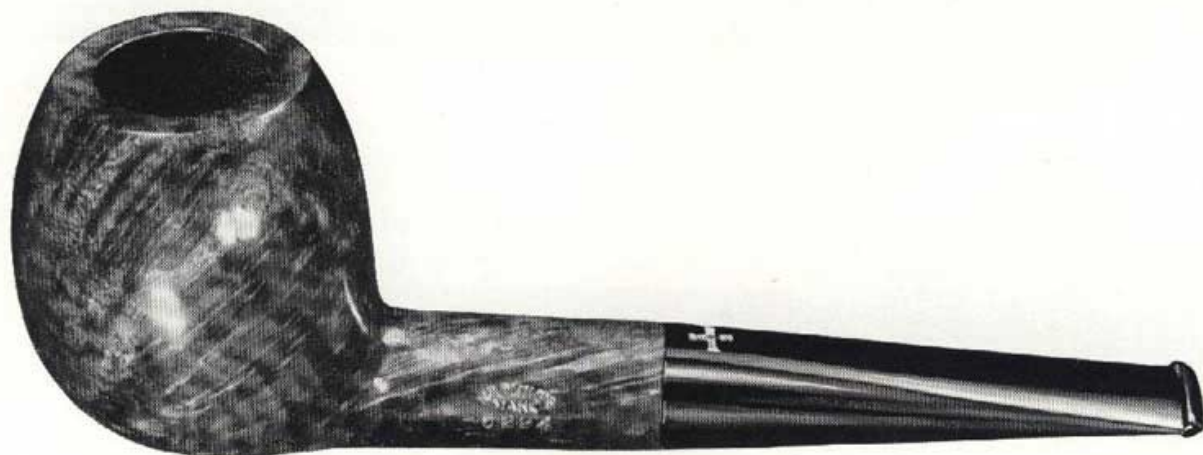
APPLE



5229



6229



6224

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

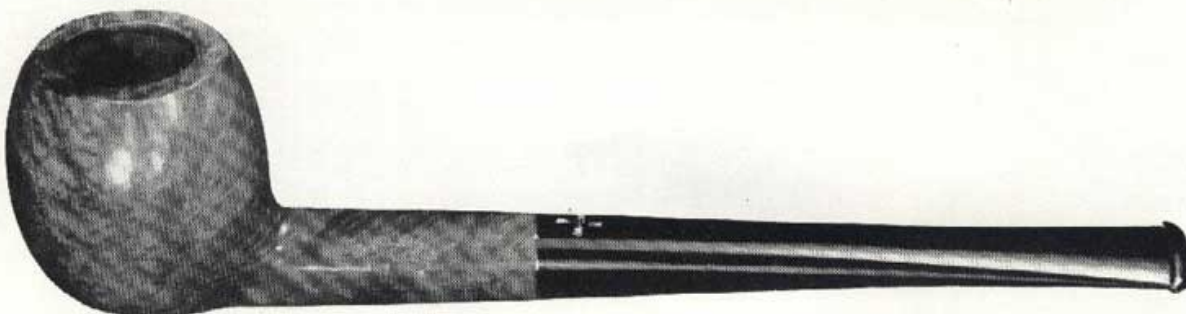
THE  
*Barling*  
PIPE

# APPLE

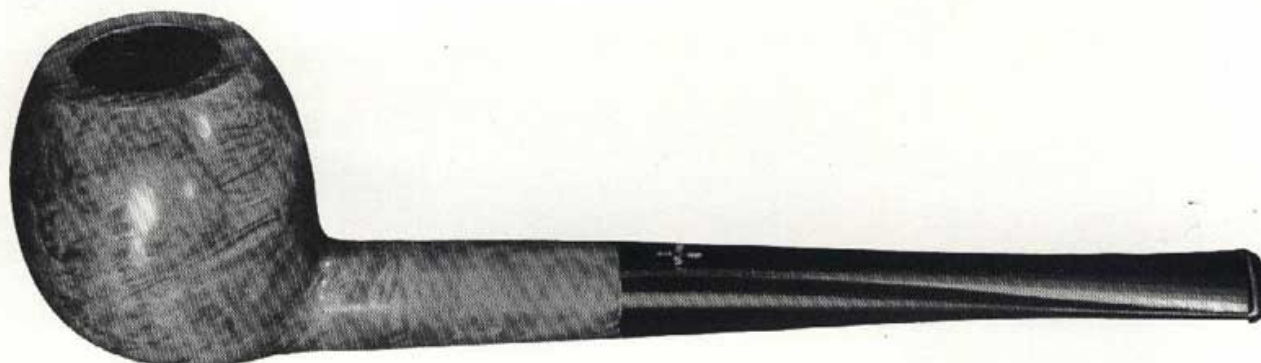
3225



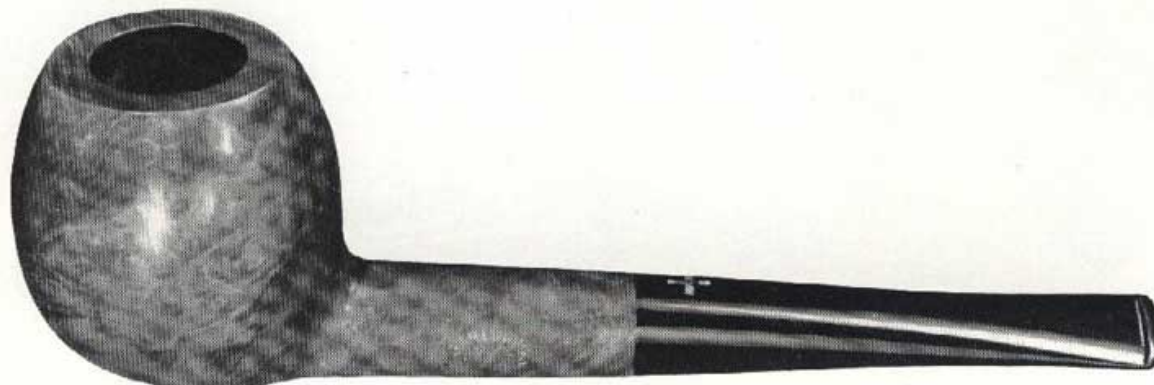
2226



4226

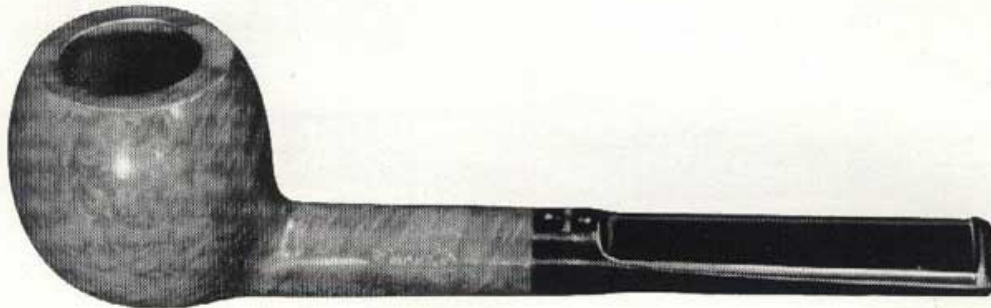


5224



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6)





2229



3229



4229

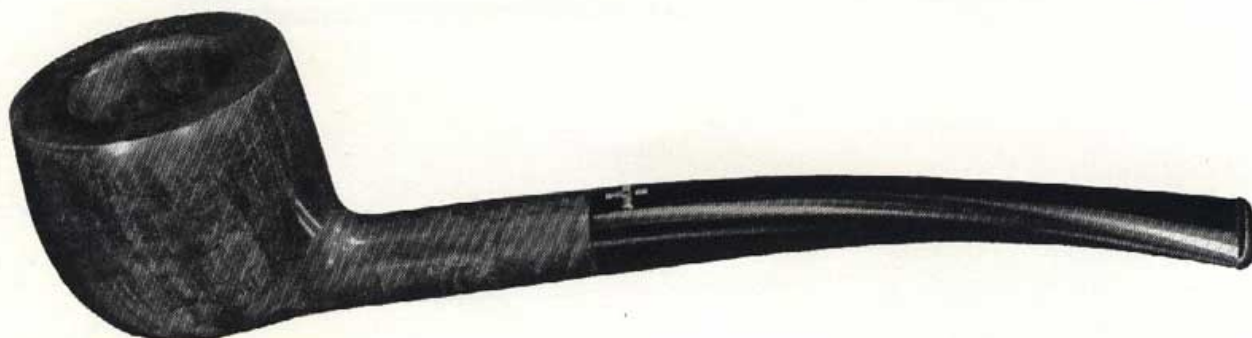
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6)

## POT BEVEL

5279



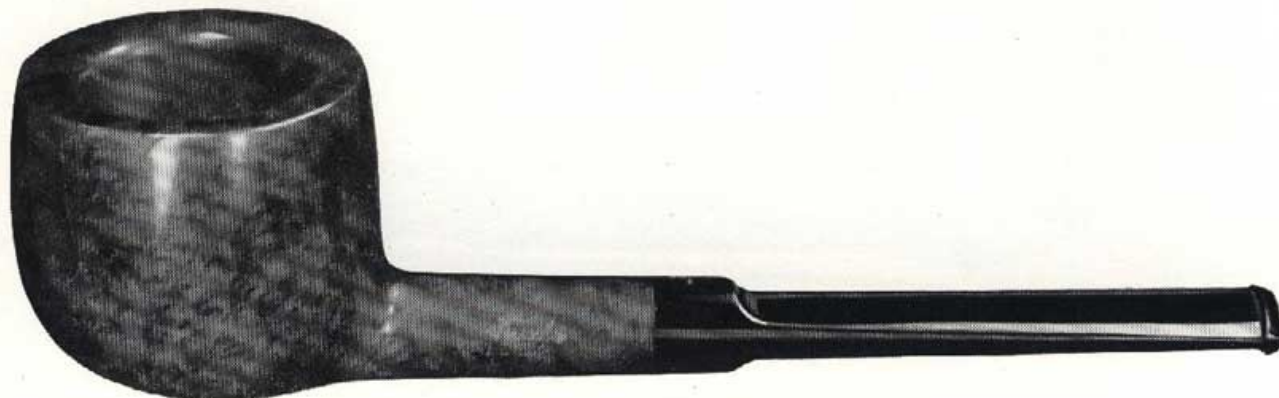
5276



6276



6279



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL. (see page 6).



## Key to Colour Pages



1. Billiard Short Oval
2. Dublin
3. Billiard Slender
4. Belge
5. Bent
6. Lovat
7. Prince
8. Pot Dublin
9. Apple

10. Billiard Straight
11. Pot
12. Bulldog
13. Billiard Straight
14. Pot Bevel
15. Pot
16. Billiard Chubby
17. Billiard Curvet
18. Billiard Chubby





The  
*Barling*  
Pipe





THE  
*Barling*  
PIPE

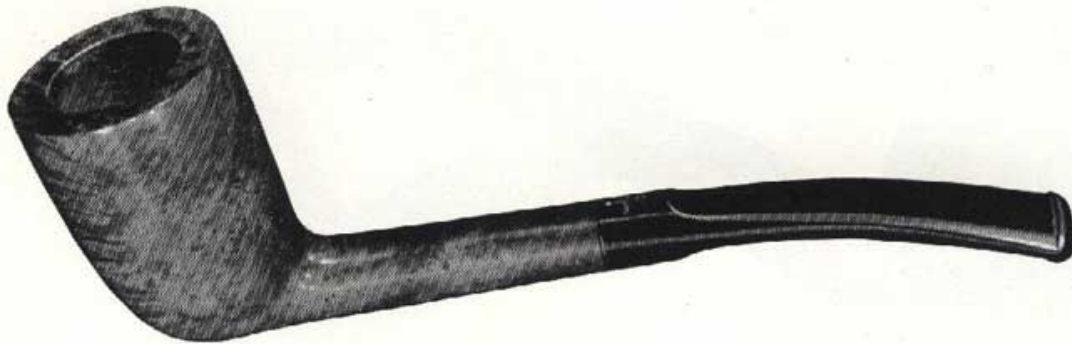




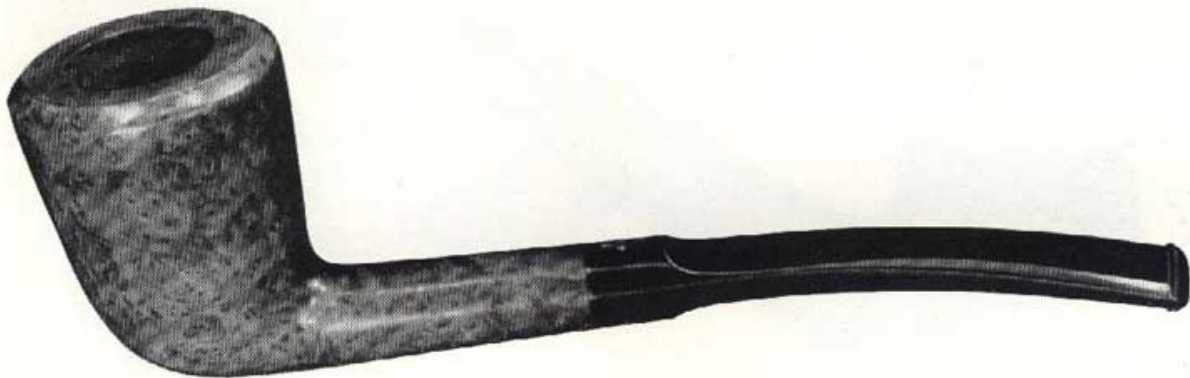
In our London Showroom a Museum is kept in which are displayed many of the specialty pipes that we have produced during the last 150 years. Above is illustrated a small selection of pipes produced between 1817 and 1875, the large pipe being of particular interest as a rare combination of the crafts of pipe maker, silversmith and meerschaum carver, its date of manufacture being 1850.



## DUBLIN FANCY



2729



4729

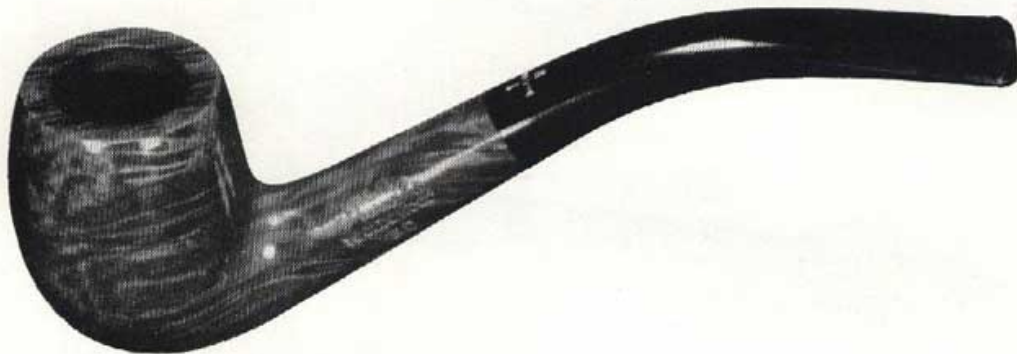


2725

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

# BENT

2634



3634

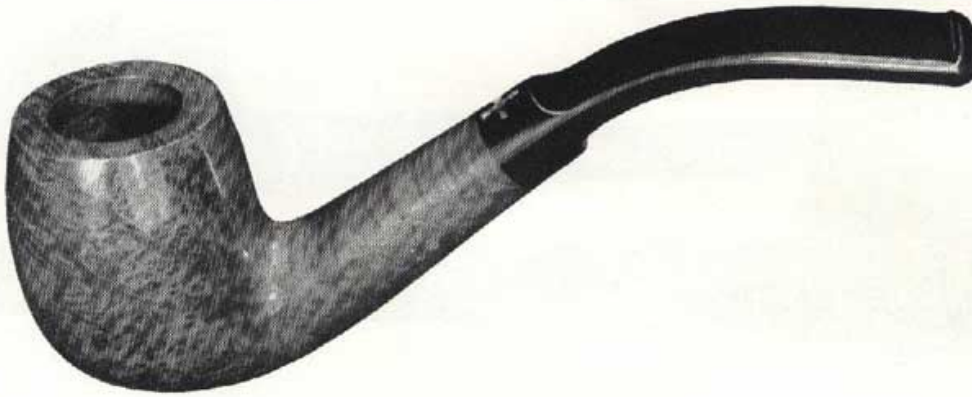


4635



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).





2639



3639



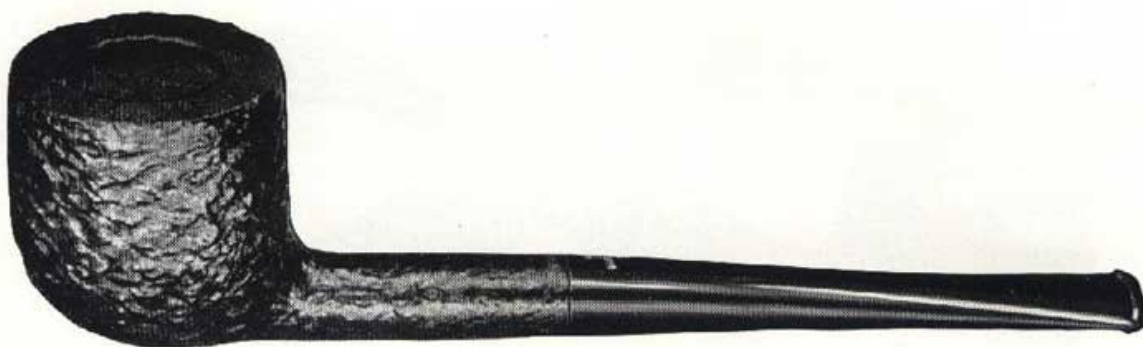
4639

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

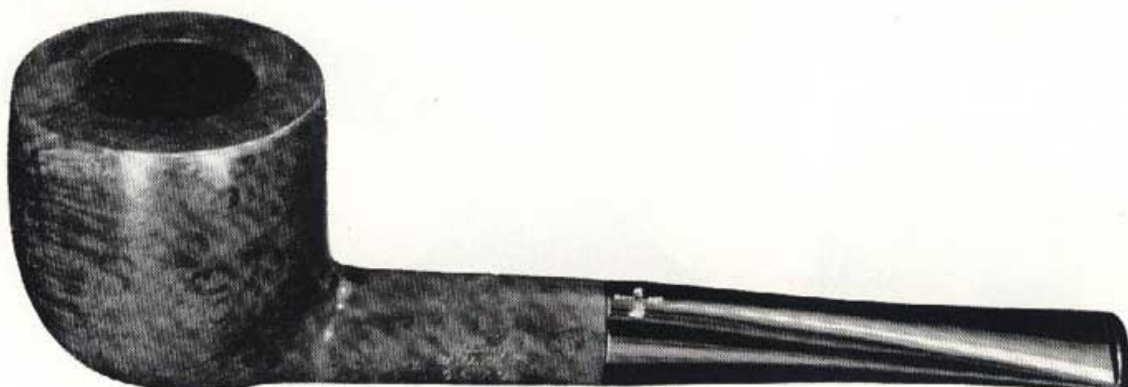
2265



4265



5264

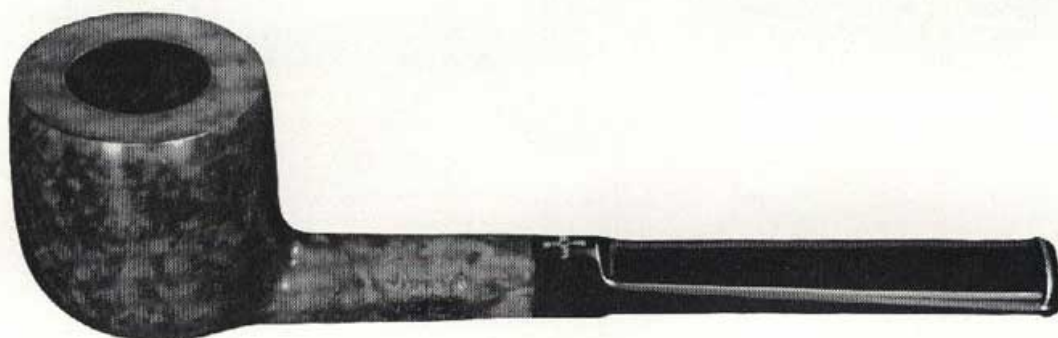


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

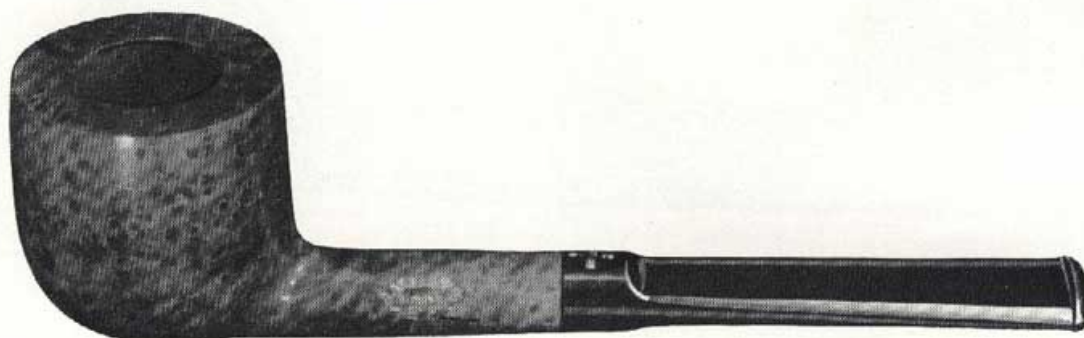




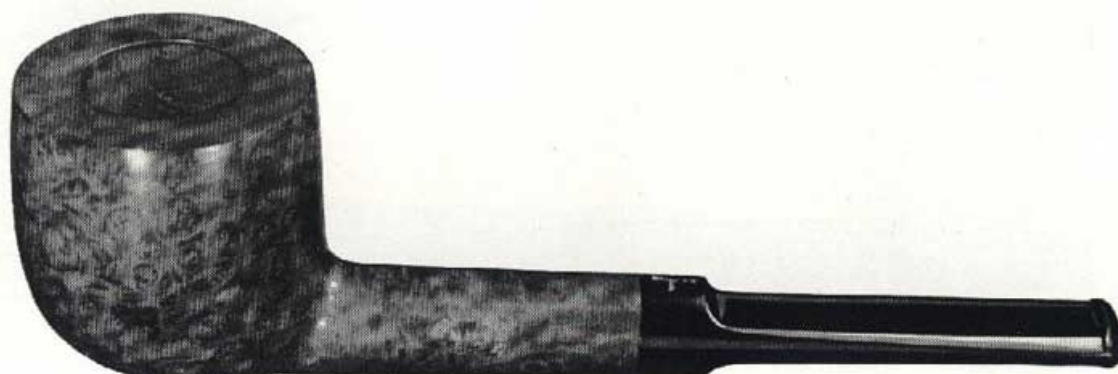
2269



3269



4269

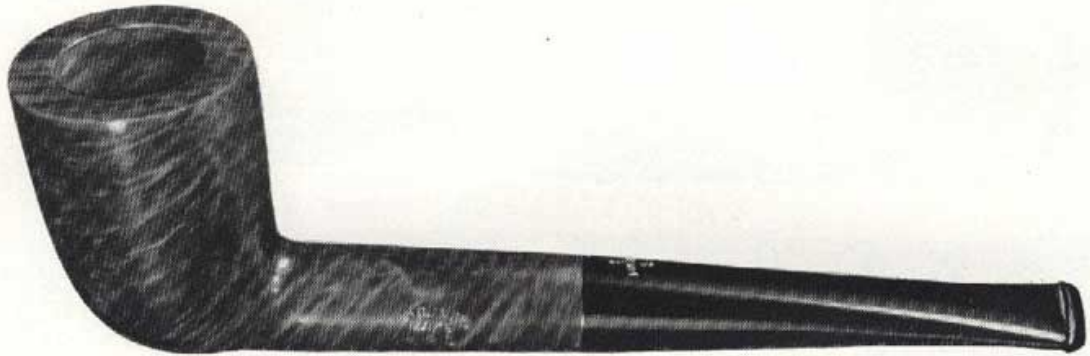


5269

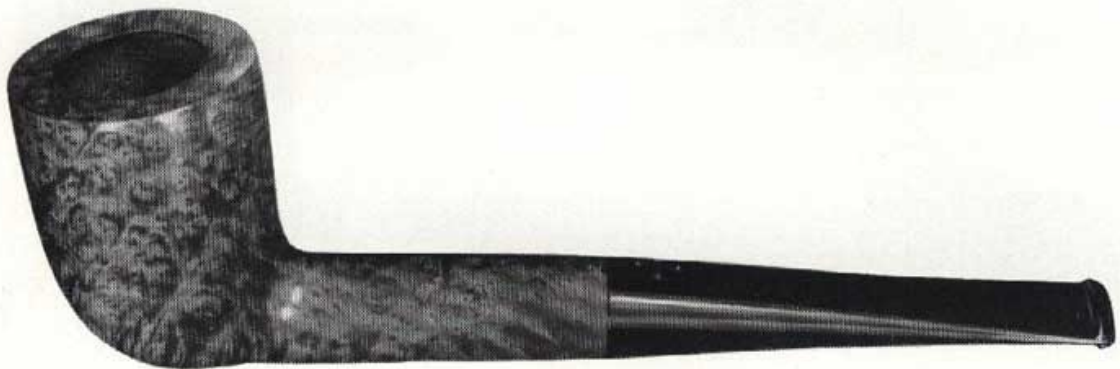
All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## DUBLIN

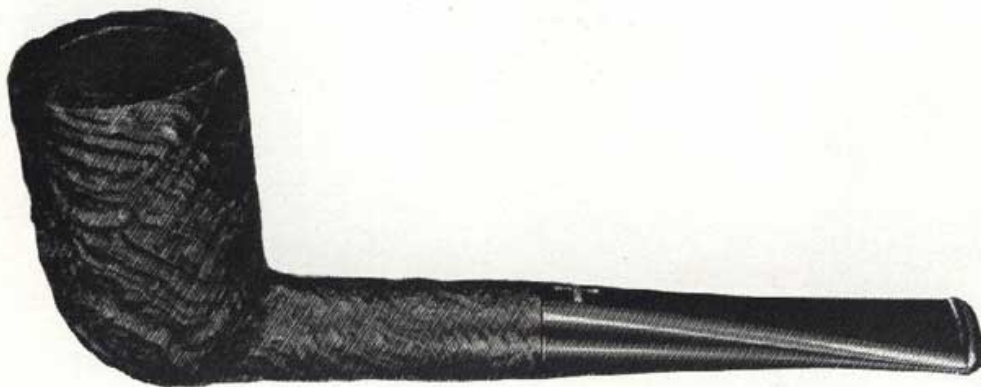
2294



3294

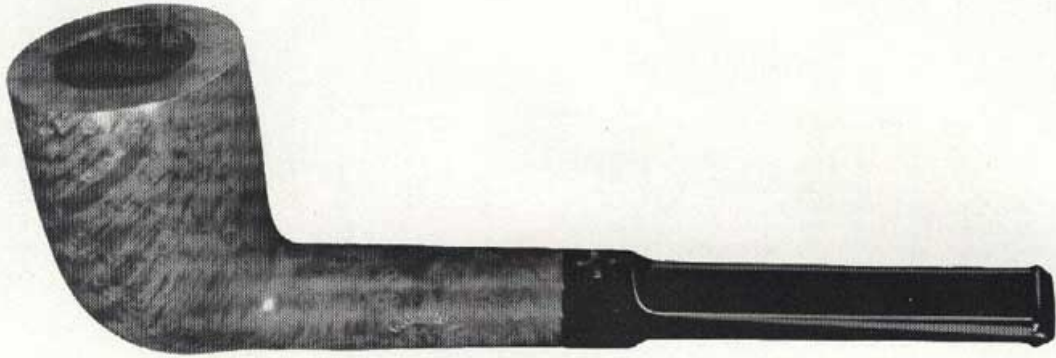


4294

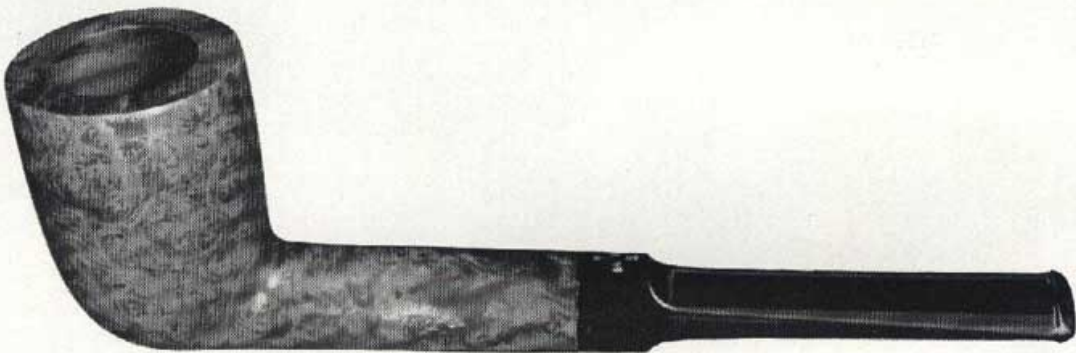


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

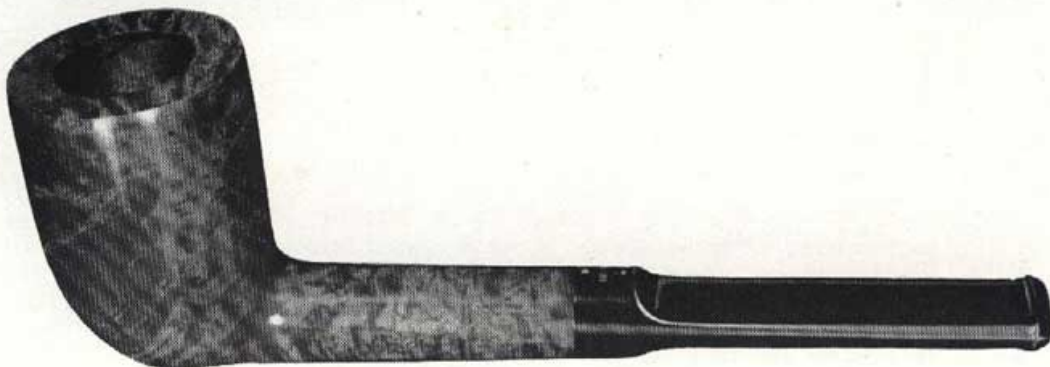
## DUBLIN



2299



3299



4299

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## JUBILEE COMPANION SET



For many years, in anticipation of our 150th Anniversary, we have put aside certain bruyere bowls of outstanding merit to be brought to maturity under ideal conditions. From them a limited number of carefully matched pipes have been produced, each pair receiving the unhurried affection of craftsmen, whose length of service averages more than thirty years each.

The cases enclosing the pipes have been hand carved to match the exact shapes of the pipes and then lined with velvet and covered with fine leather.

We offer these superb companion sets with pride, in the knowledge that they are the supreme examples of the pipe-makers' craft.

## POT DUBLIN

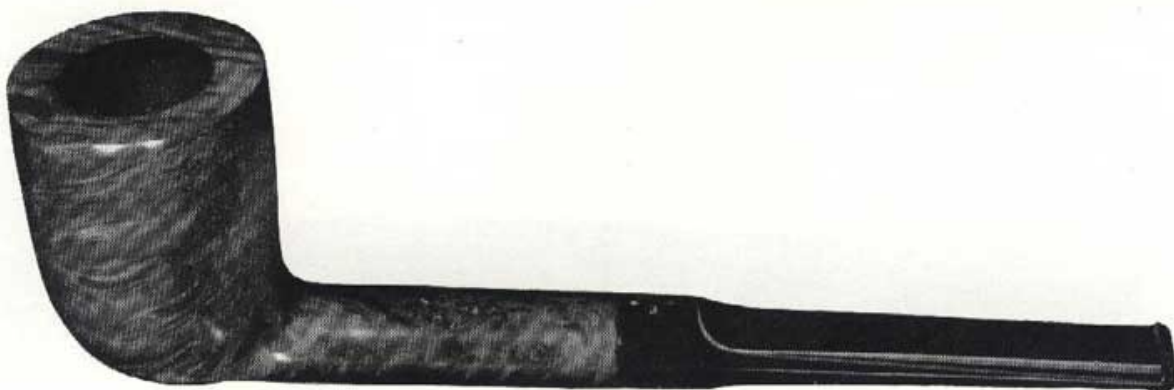


2289



3289

## DUBLIN OVAL



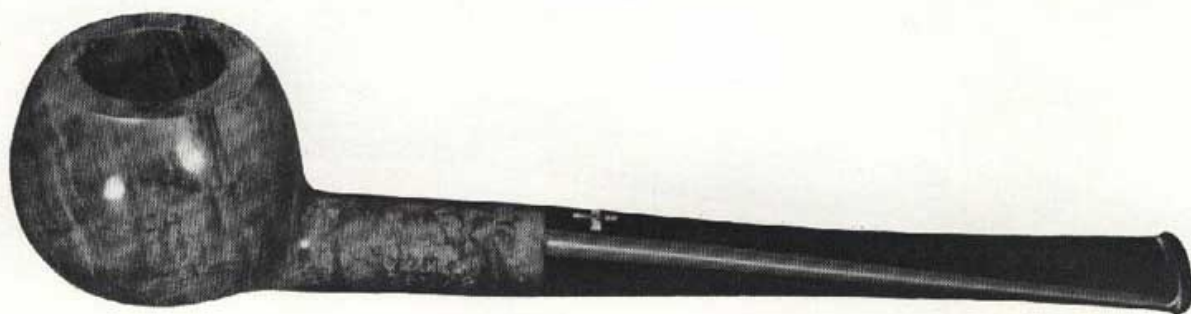
4329

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



# PRINCE

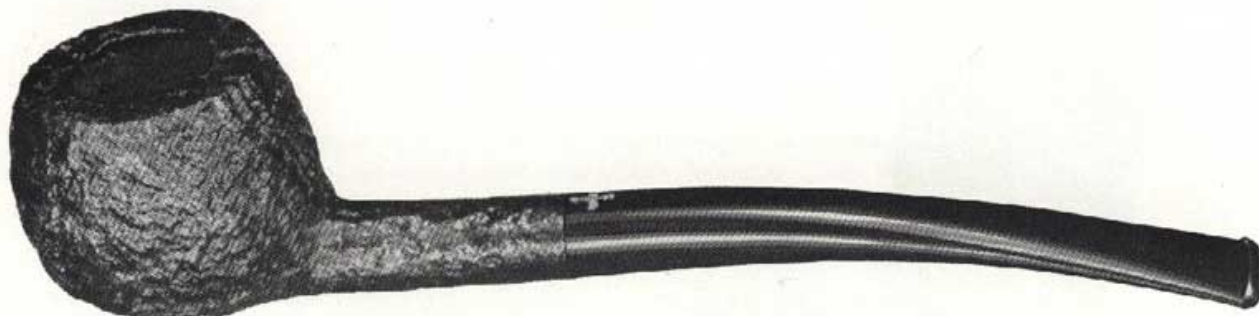
2386



3386

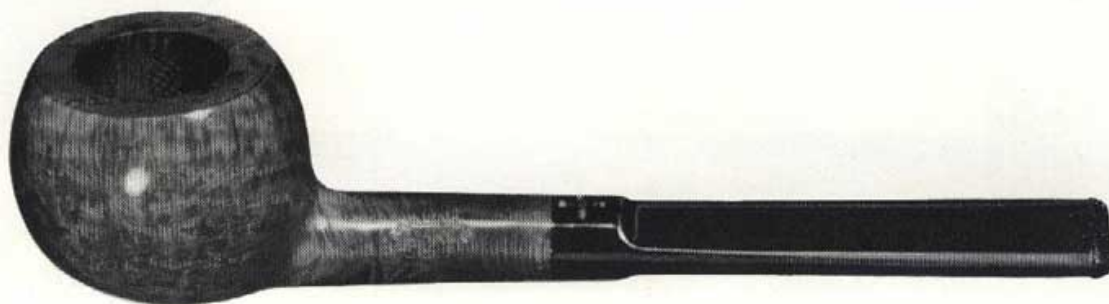


4386

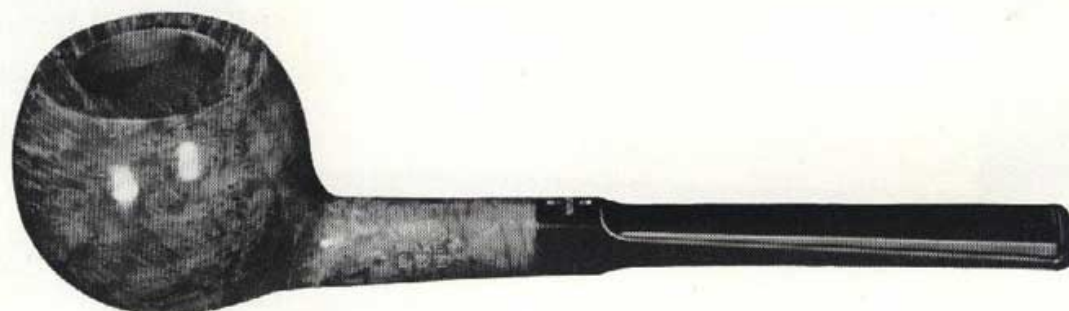


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

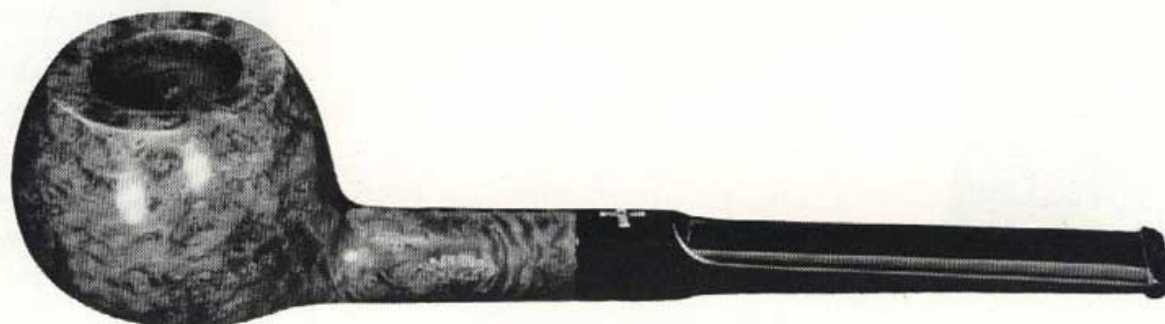




2389



3389

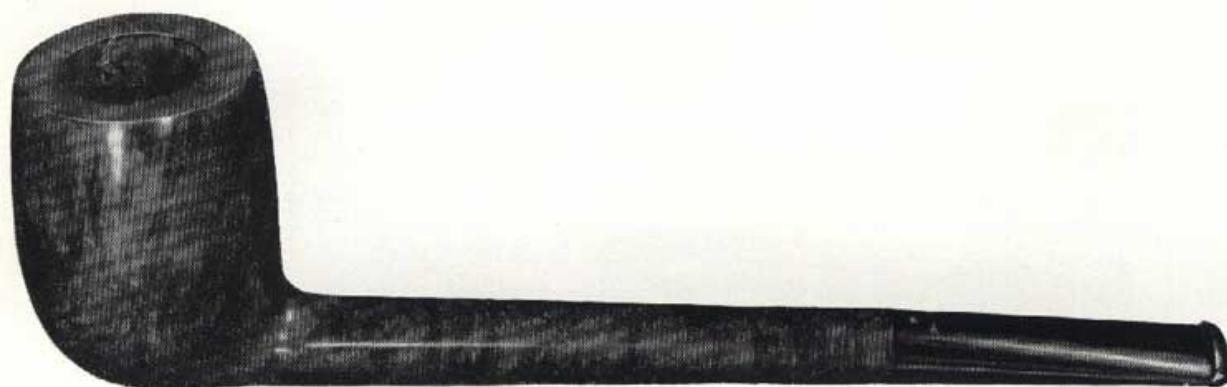


4389

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

# CANADIAN

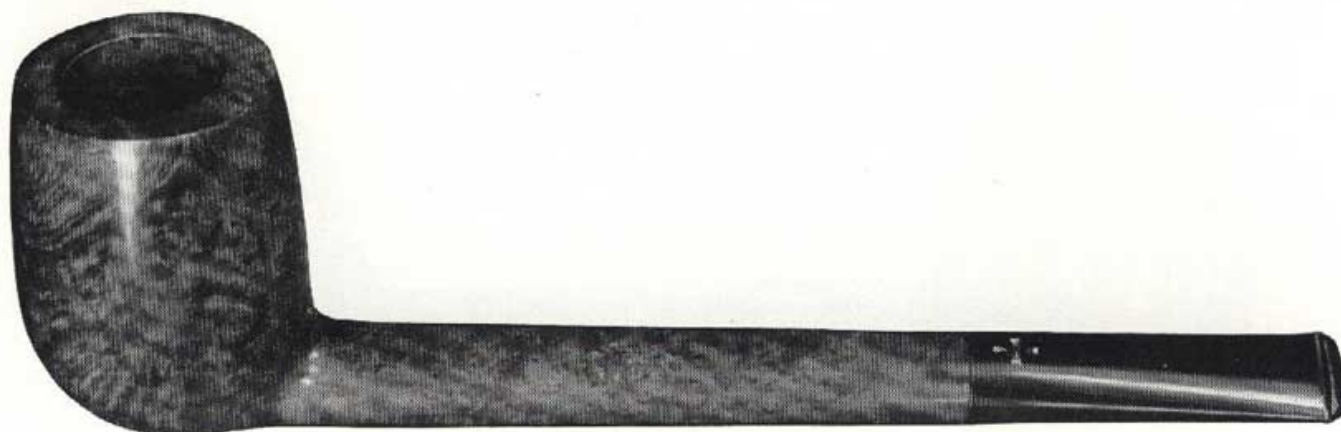
4574



5574



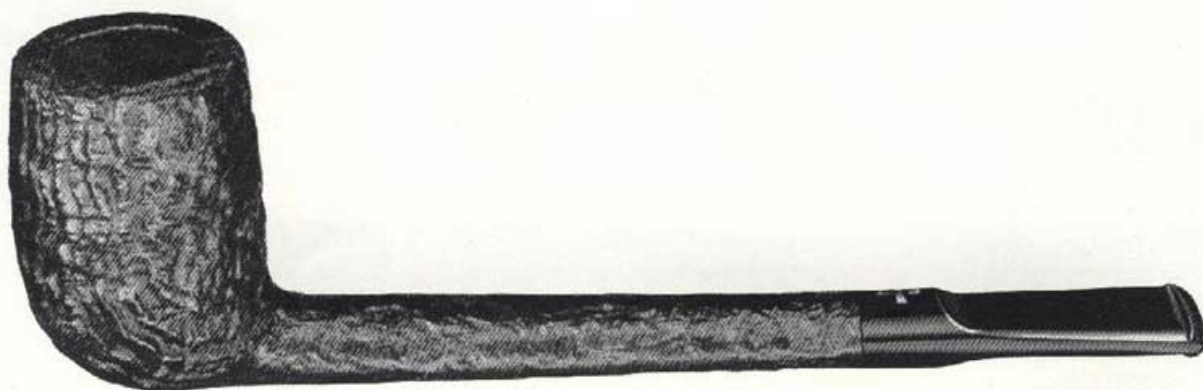
6574



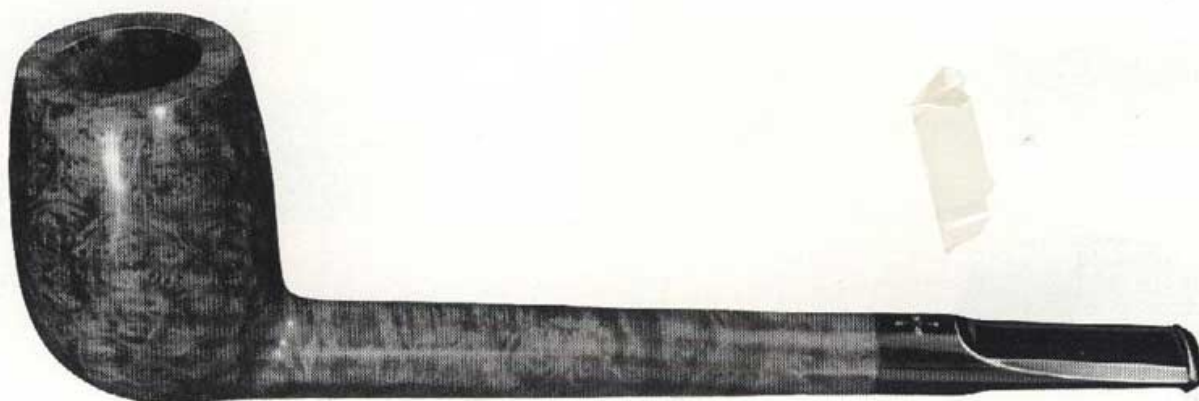
Due to the scarcity of suitable Ebauchons, Canadian shape pipes are subject to availability.

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

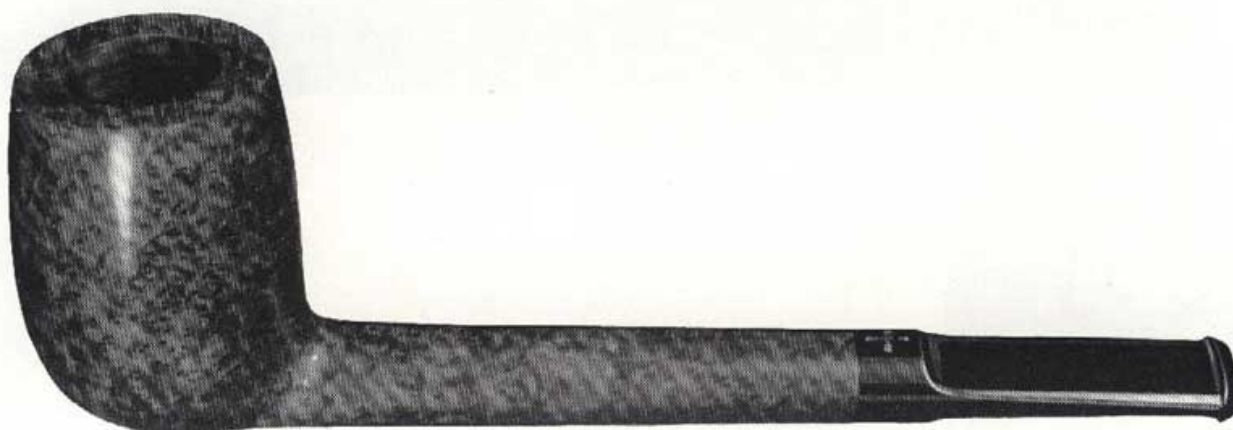
## CANADIAN



4579



5579



6579

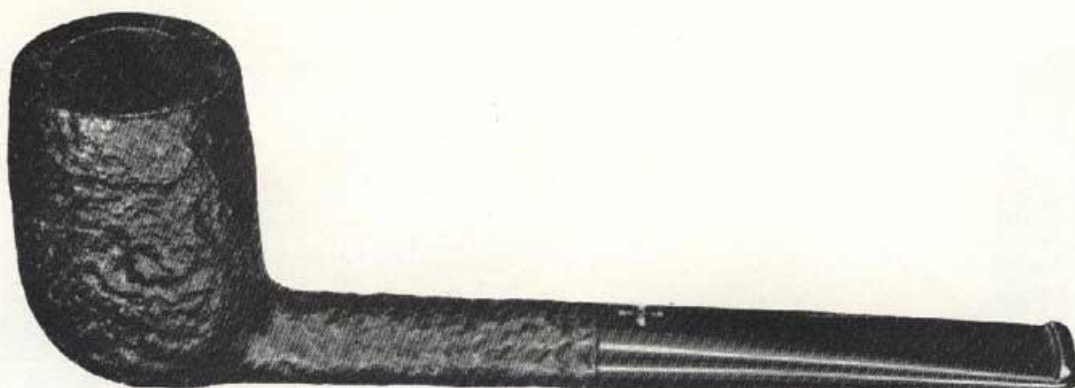
Due to the scarcity of suitable Ebauchons, Canadian shape pipes are subject to availability.

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

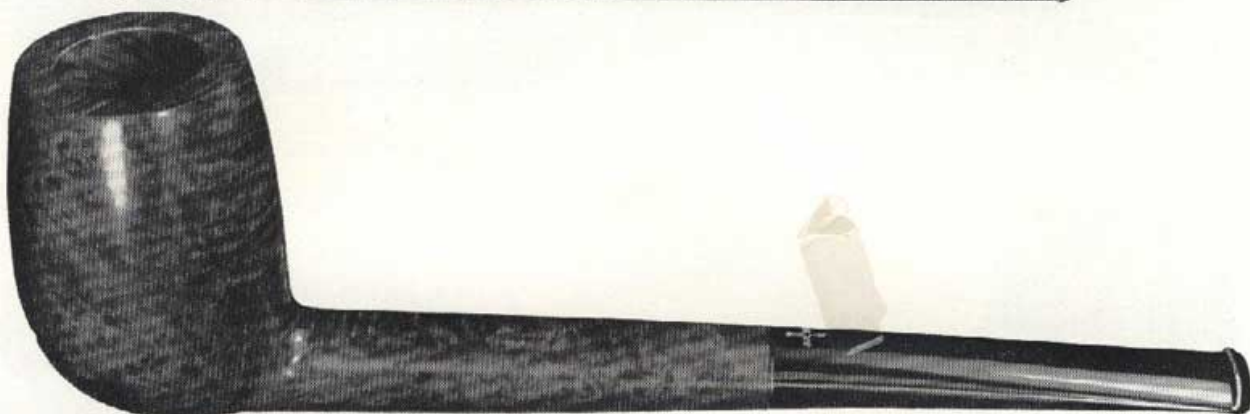


## BILLIARD SHORT OVAL

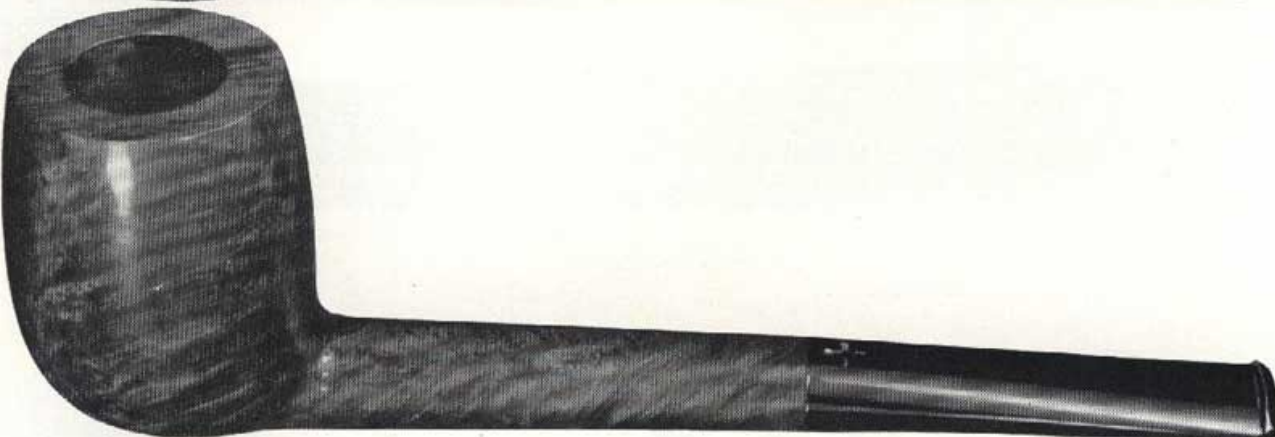
3584



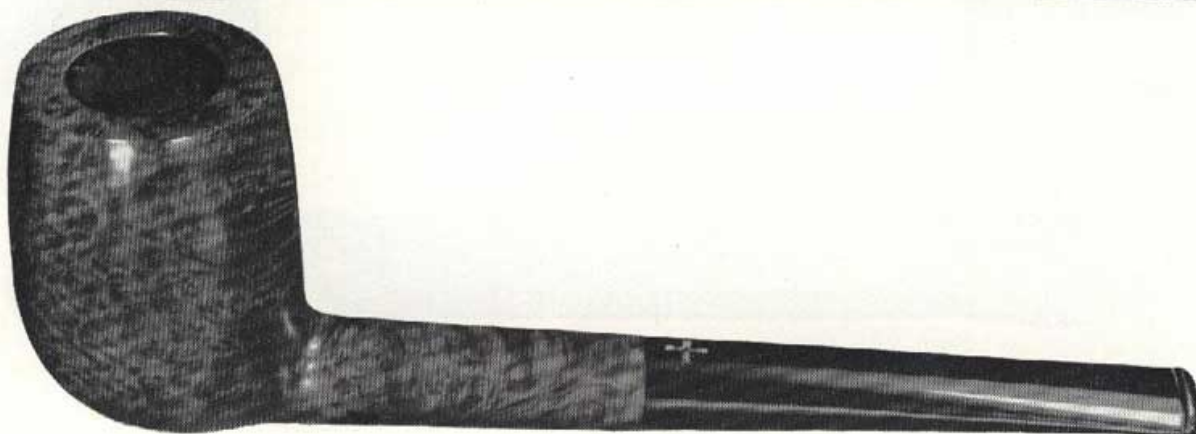
4584



6584

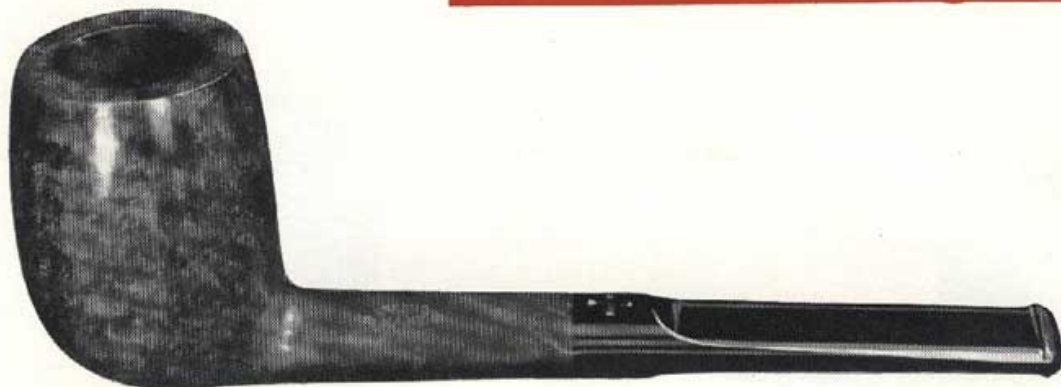


5585

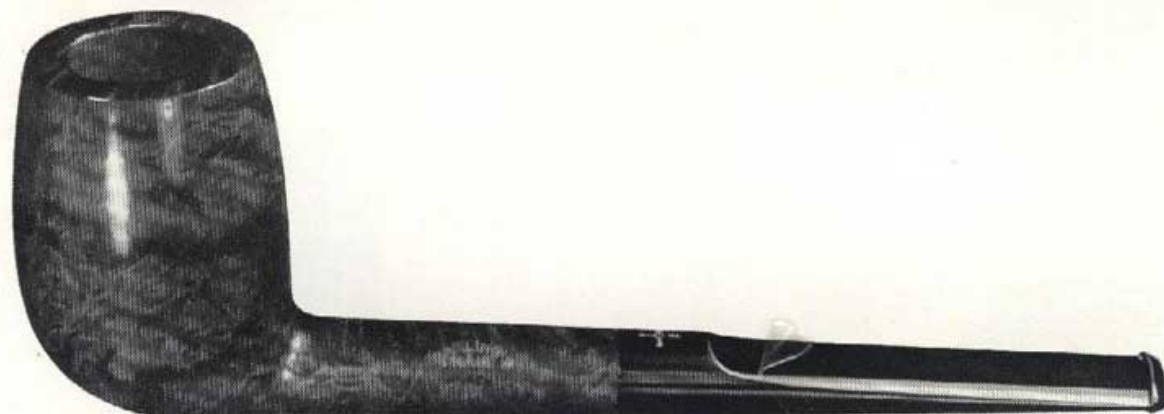


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

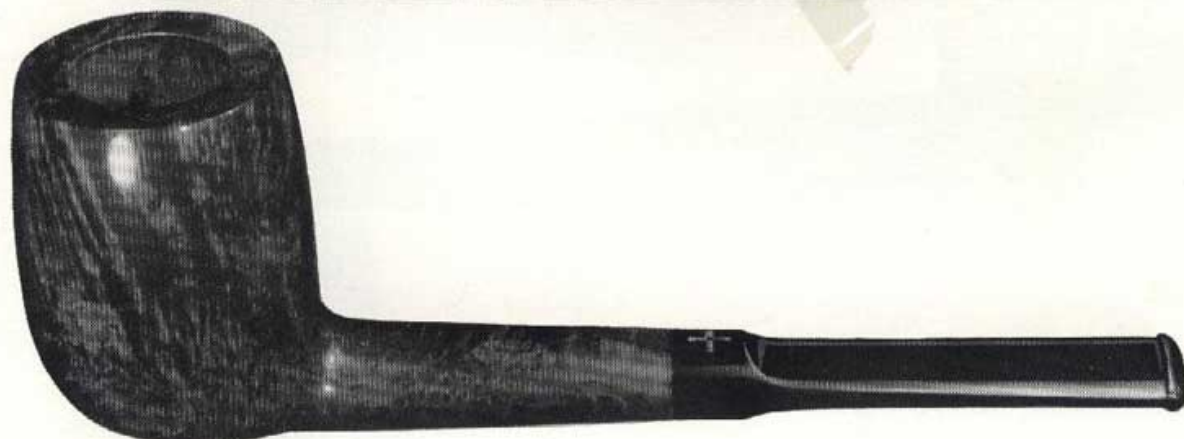
## BILLIARD SHORT OVAL



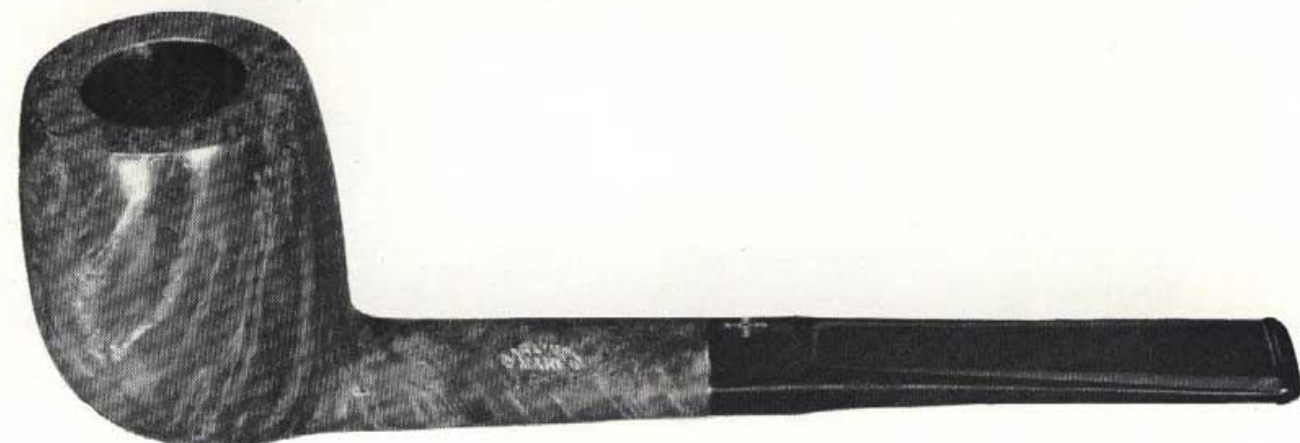
3589



4589



5589



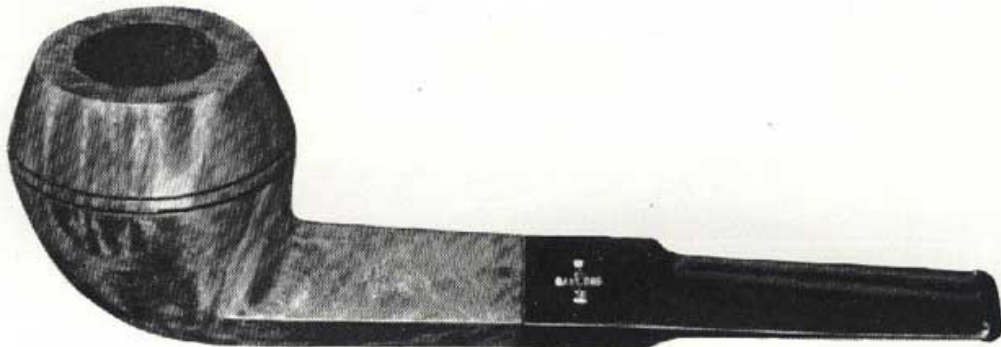
6589

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

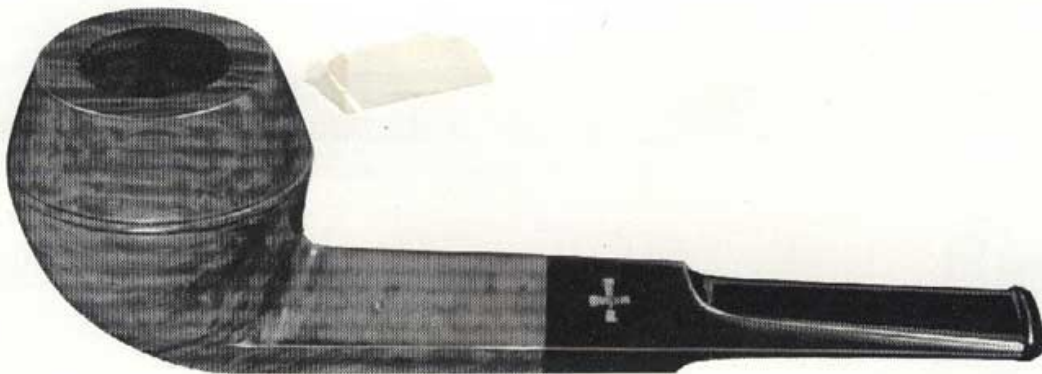


# BULLDOG

3591



4591



5591

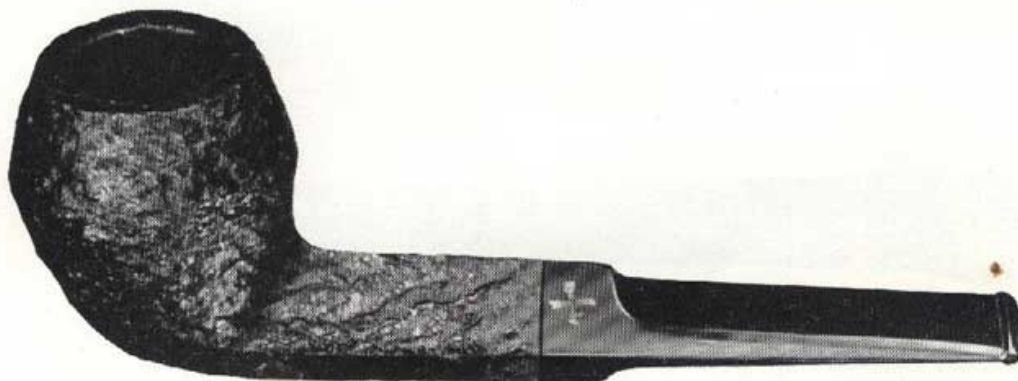


All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

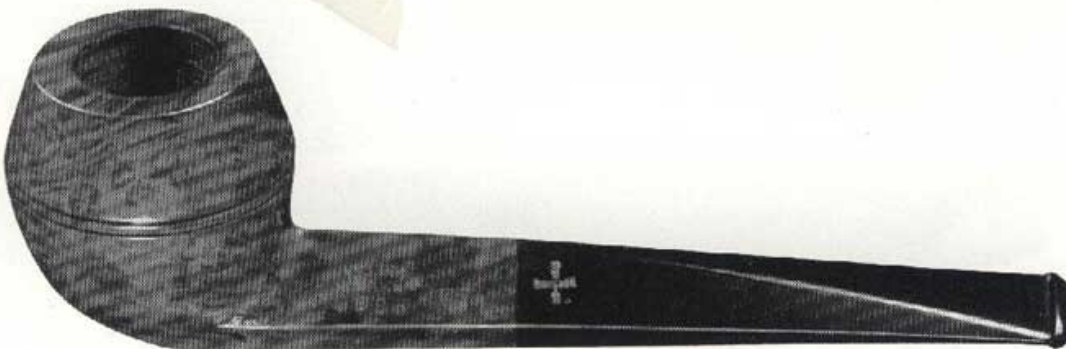
# BULLDOG



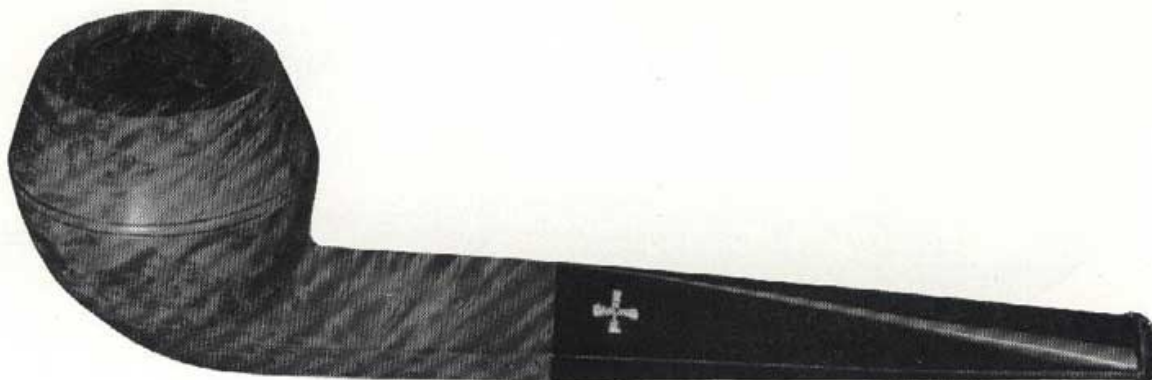
3599



4599



3595



4595

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLD WOOD SPECIAL (see page 6).



## BELGE

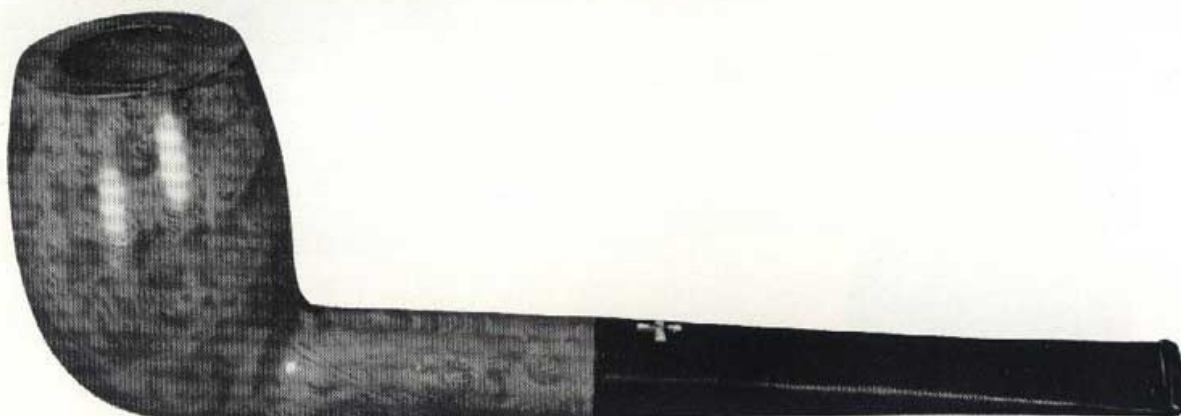
3605



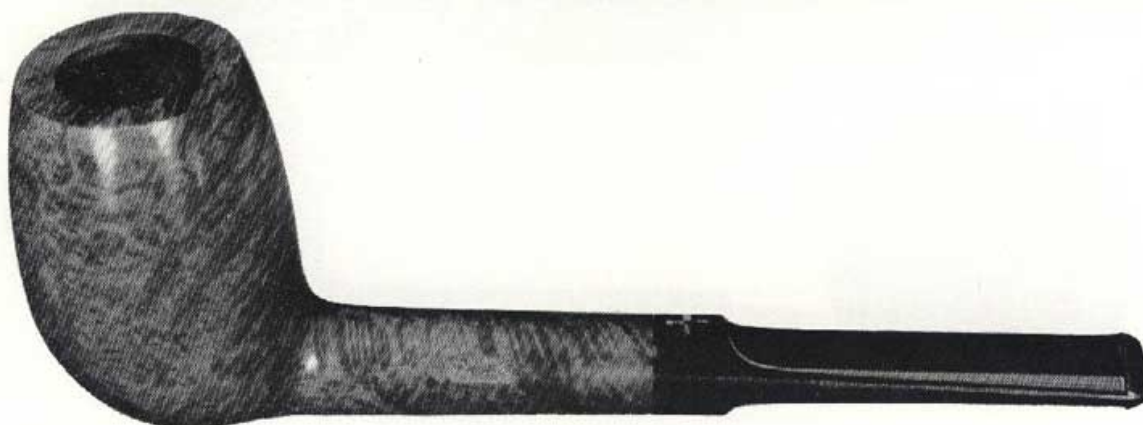
3609



5605

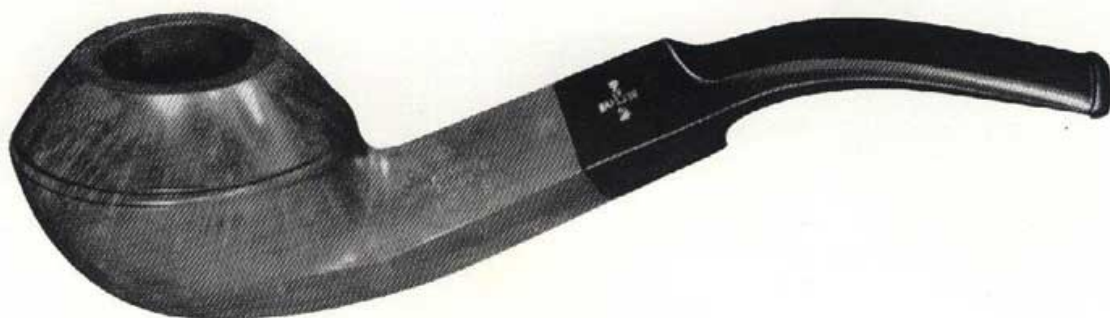


5609



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

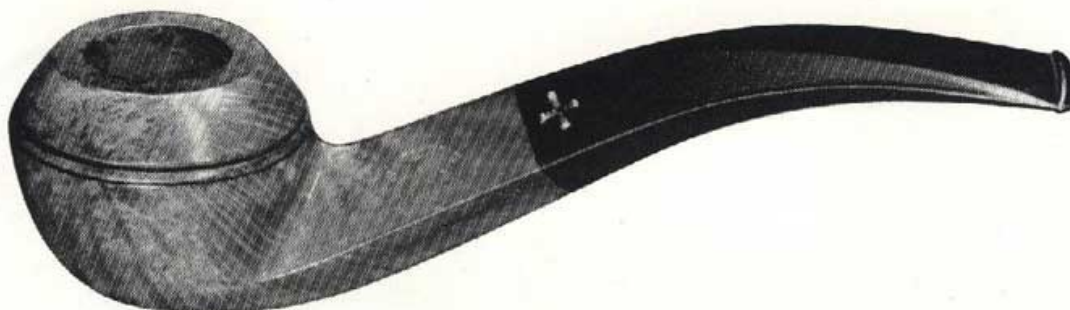
## RHODESIAN



4731



5731



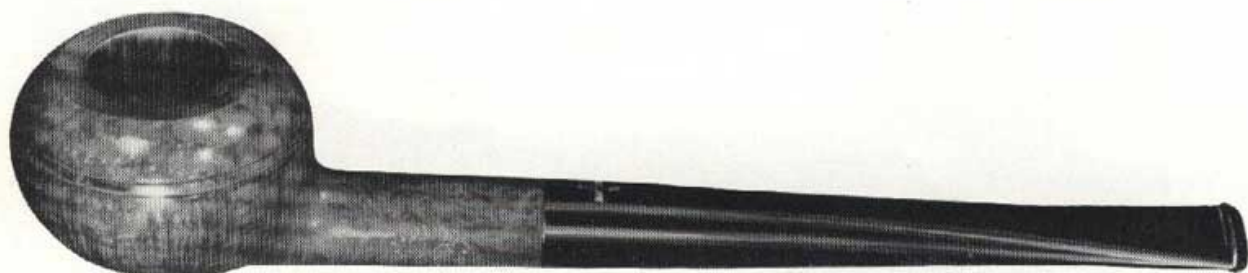
4735

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



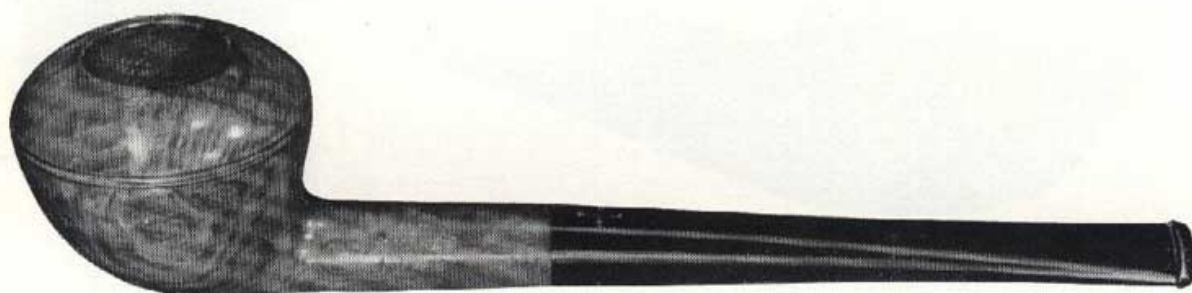
## BULLCAP

3756

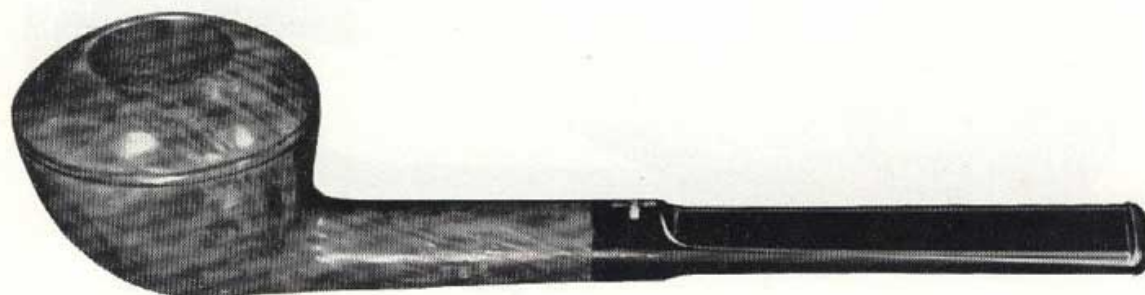


## HIND CAD

3766

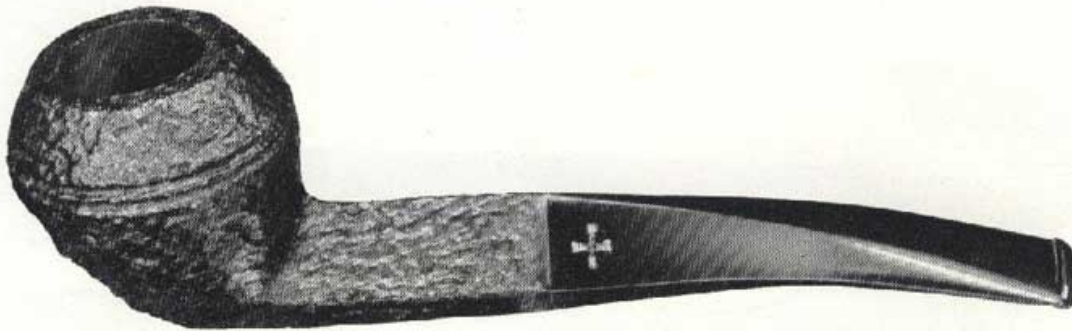


3769



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLD WOOD SPECIAL (see page 6).

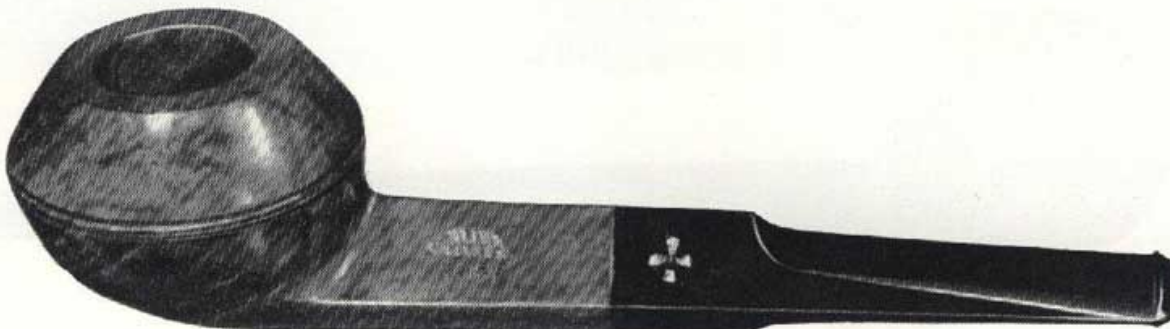
## SQUASH CAD



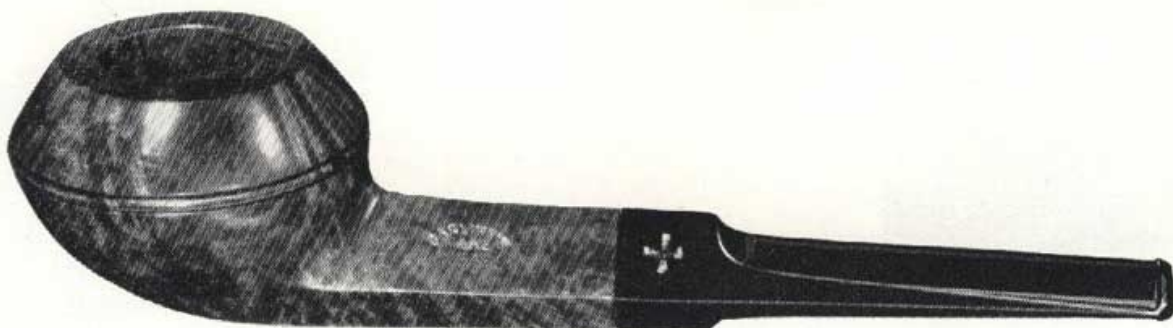
3785



3789



5781



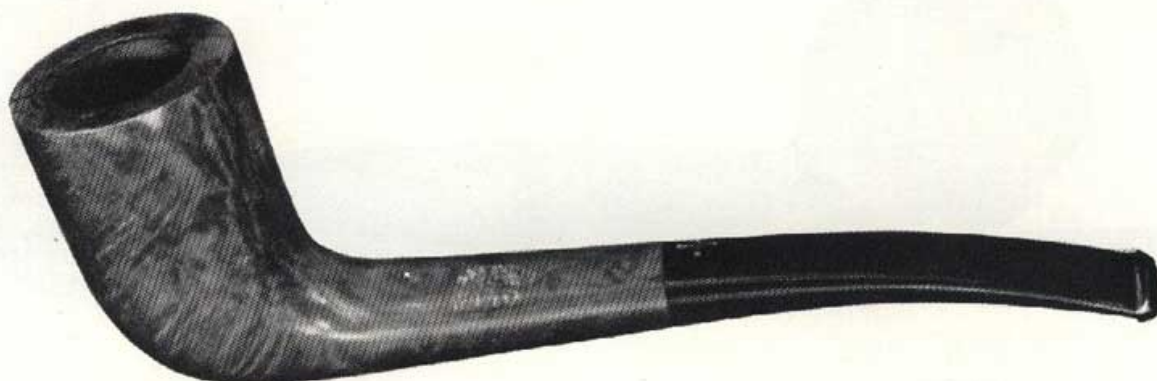
5789

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## ZULU

4804



## PRINCE SIX

2866



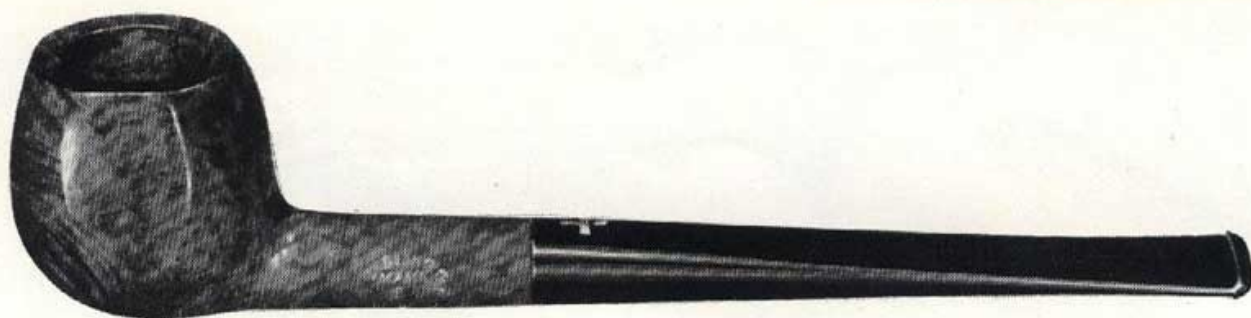
## HIND CAD SIX

3876



All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).

## APPLE PANEL



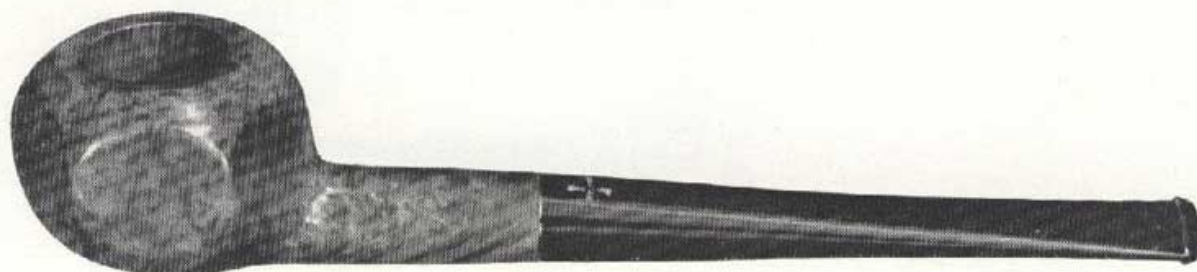
2836

## TOMATO FOUR



3846

## TOMATO SIX

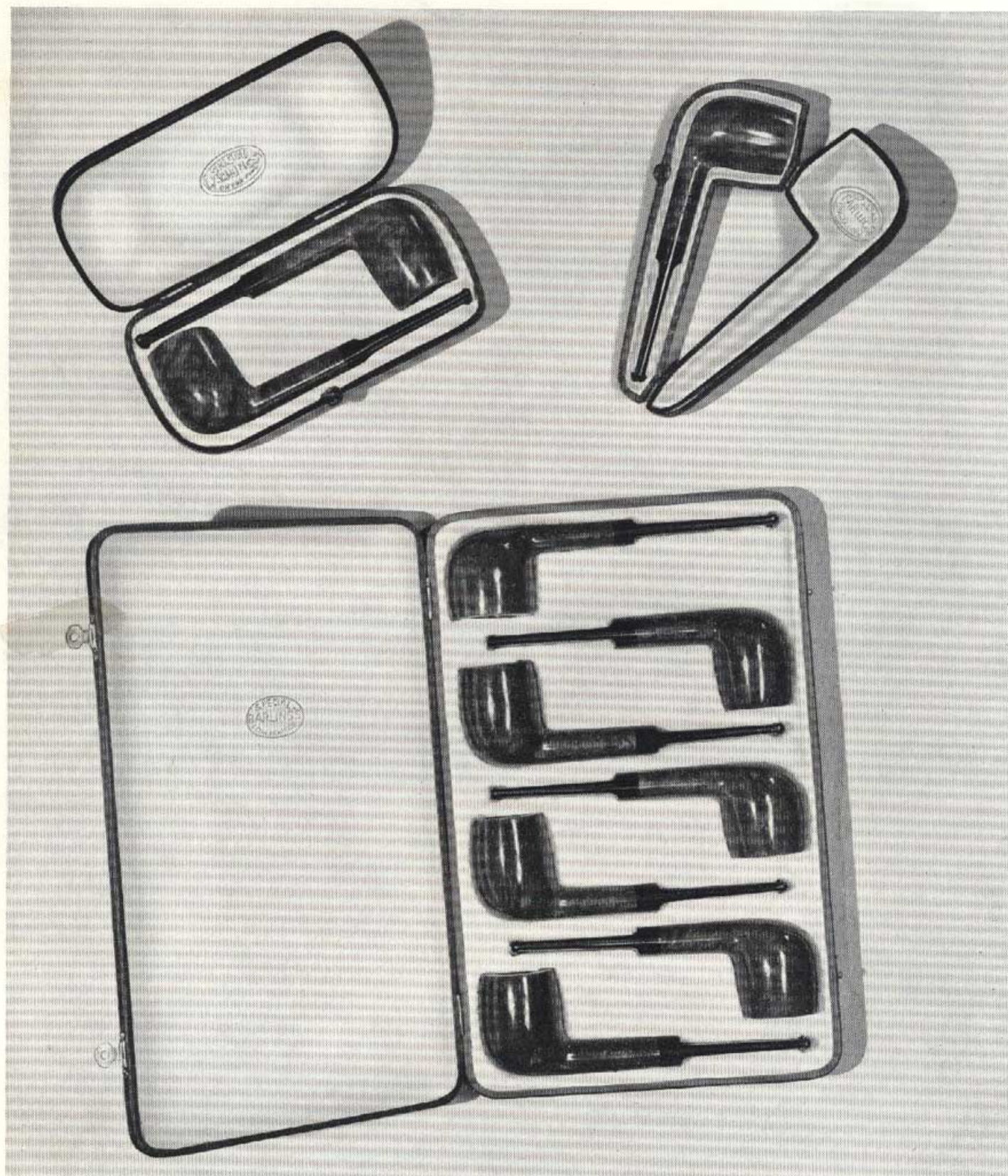


3856

All pipes are available (unless otherwise stated), in the following finishes—STANDARD, SANDBLAST, GUINEA GRAIN and YE OLDE WOOD SPECIAL (see page 6).



## COMPANION CASES



The combination of Barling Pipes and a Companion Case make the ideal gift. A selection of cases to hold from one to seven pipes is always available from stock, but we welcome special orders to meet any particular requirement of our customers.

**1812 - 1962**